



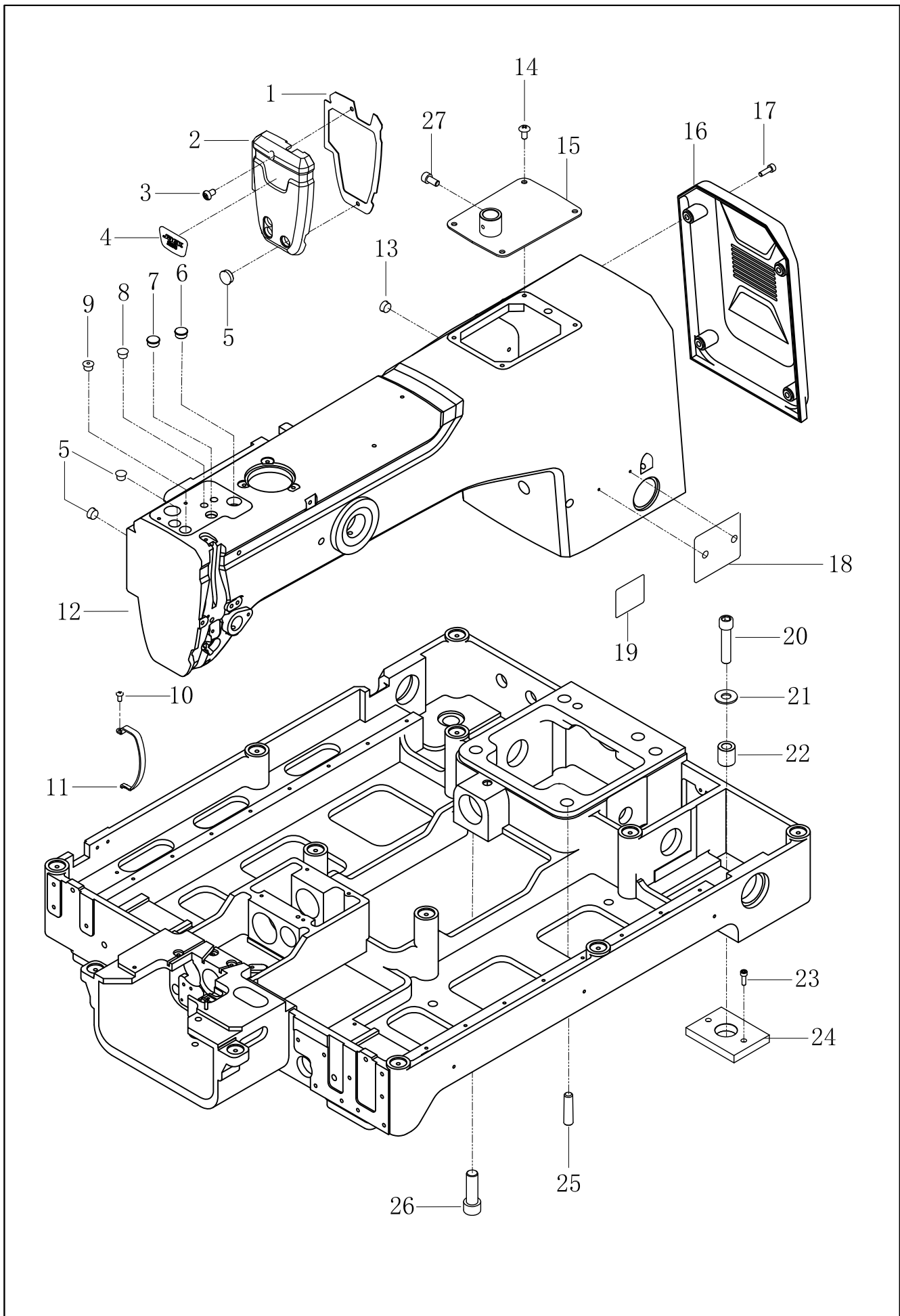
M5
零件图册
Parts book

JACK 杰克

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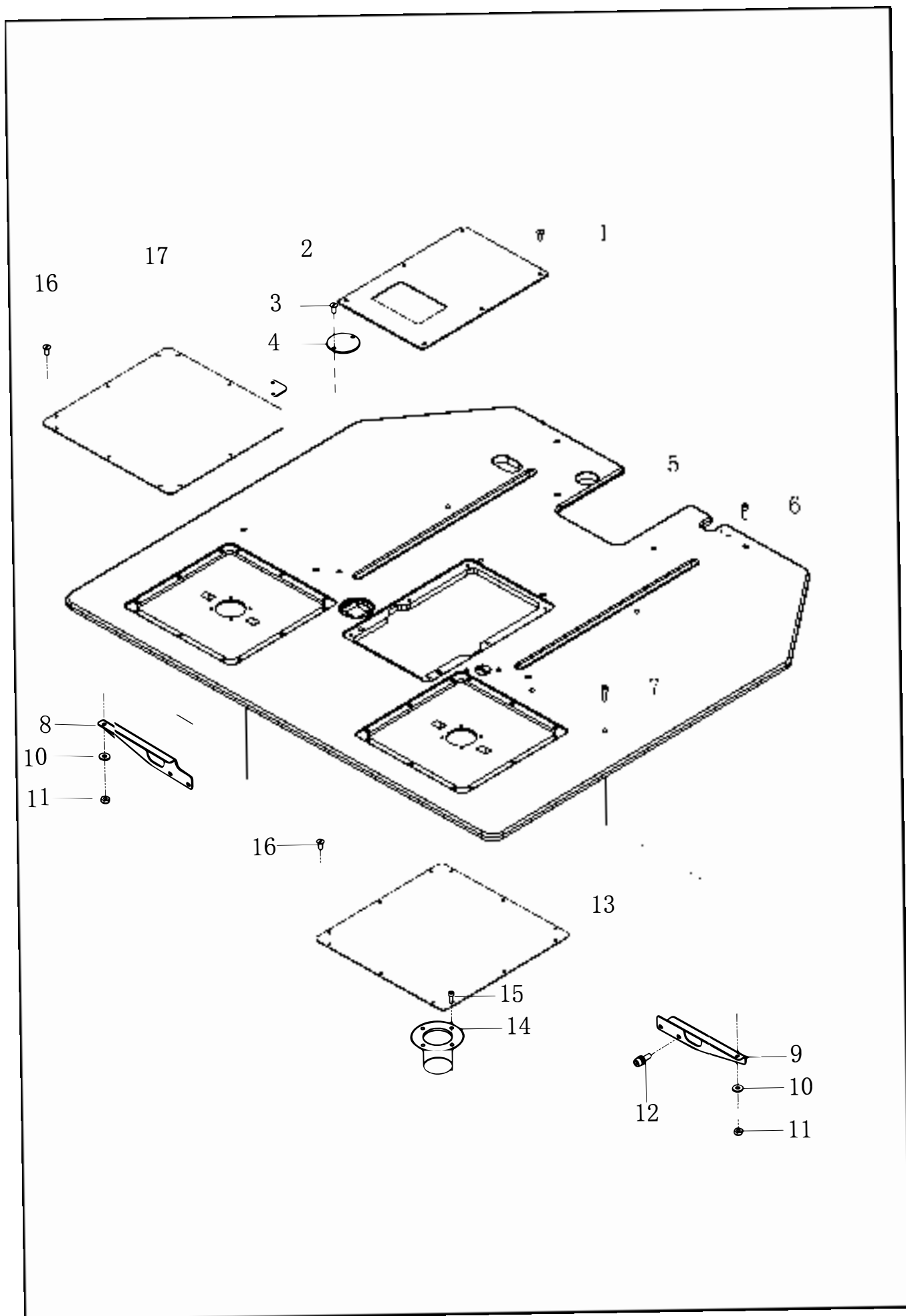
A1、机体部分 / Machine body



A1、机体部分 / Machine body

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	142022001	面板垫片	Panel gasket	1	
2	930000297	面板	panel	1	142001001
3	S04029	螺钉M5×12(镀镍)	Screw M5×12	2	
4	14437001	面板商标牌	Panel trademark	1	
4	114437002	面板商标牌B	Panel trademark B	1	B
5	41322018	橡胶塞19	Rubber plug 19	1	
6	41722004	橡皮塞15.5	Rubber plug 15.5	3	
7	41722009	橡皮塞 13	Rubber plug 13	3	
8	10122005	挑线连杆销螺孔塞	Connecting rod pin screw hole plug	3	
9	10122013	针杆上衬套孔塞	Bushing hole plug on needle rod	1	
10	403S11013	螺钉M4×8(镀镍)	Screw the M4×8	1	
11	930000686	挑线杆防护罩	Wire rod protection cover	1	142012095
12	930001080	机头(大梭)	Nose (large shuttle)		920000359
13	14222007	上盖橡皮塞	Top cover rubber plug	1	
14	S04028	螺钉M5×8	Screw the M5×8	8	
15	930001162	机头后上盖板	Nose back cover	1	14251214300
16	142511019	后罩	After the cover	1	
17	S05087	螺钉M5×12	Screw M5×12	4	
18	141837006	型号牌	Model plate	1	
18	141837008	型号牌B	Model plate B	1	B
19	20131063	警告牌	Warning signs	1	
20	S05082	螺栓M10×40	Screw the M10×40	4	
21	142528002	垫圈12	The big washer	4	
22	142503016	定位套	Locating sleeve	4	
23	S05115	螺钉M4×6(滚花)	Bolt M4×6	8	
24	142522011	底座防震垫	Cushioning rubber pad	4	
25	P02011	销子10×40	Pin 12×50	2	
26	S05993	内六角圆柱头螺钉M12×50	Hexagon socket head screw M16×55	4	
27	S05121	螺钉M5×10	Screw M5×12	2	

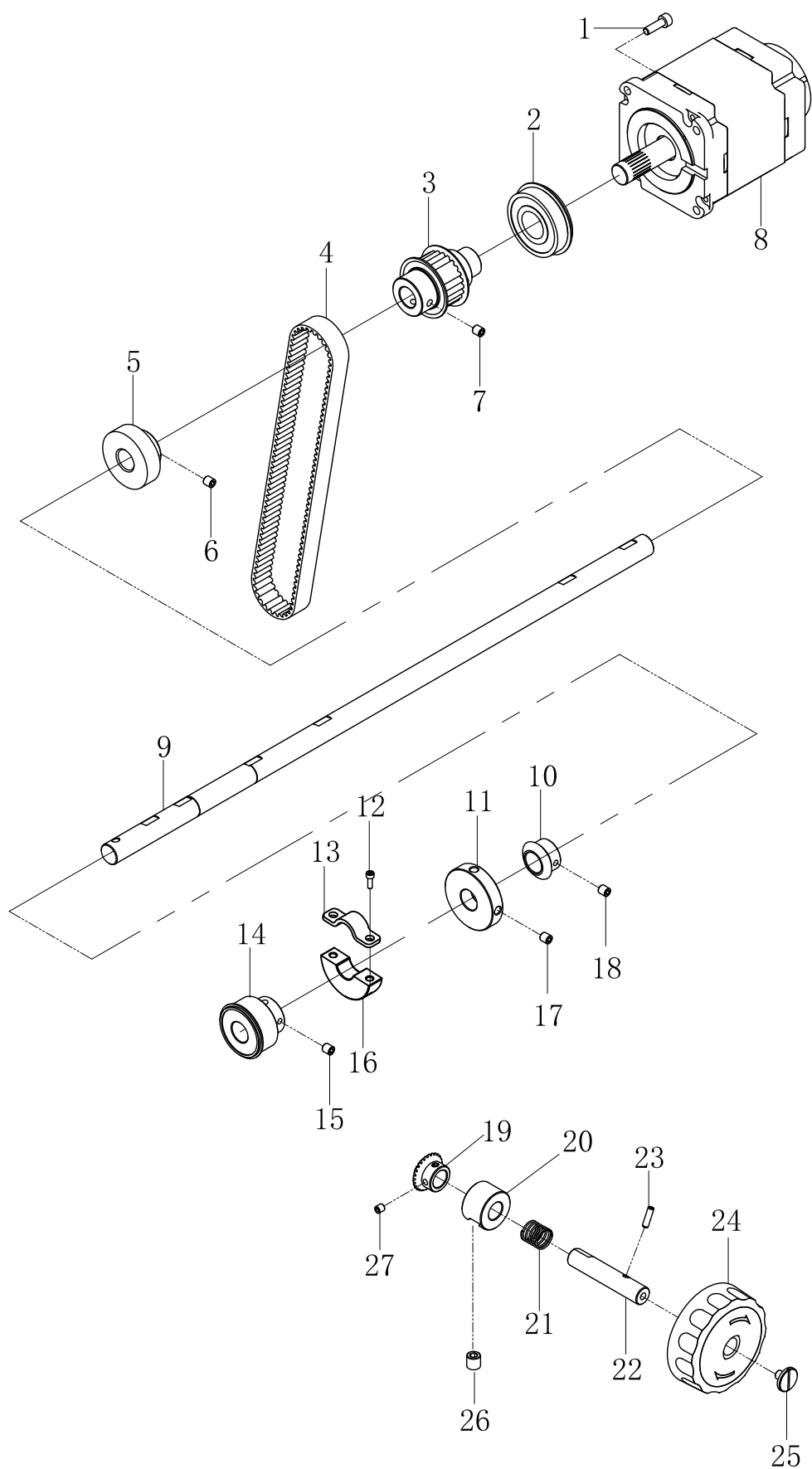
B1、主台面部分 / Main table mechanism



B1、主台面部分 / Main table mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S02039	螺钉M4×9(镀镍)	Screw M4×9(Nickel plating)	6	
2	142532059	台面前盖板	Front cover	1	
3	S02039	螺钉M4×9(镀镍)	Screw M4×9(Nickel plating)	2	
4	141932044	圆形盖板	Circular plate	1	
5	142532078	主台面	Main countertop	1	
	142532167	吸风主台面B	Air suction main table B	1	
6	S05026	螺栓M5×20	Bolt the M5×20	12	
7	S05026	螺栓M5×20	Bolt the M5×20	4	
8	930001163	台面左支撑	Countertop left support	1	142532060
9	930001164	台面右支撑	Countertop right support	1	142532061
10	41728028	平垫圈M5	Flat washer M5	4	
11	407N01001	自锁螺母M5	Self-locking nut M5	4	
12	417S30036	螺钉(带垫圈)M5×12	Bolt the M5×12	6	
13	142532098	吸风板	Suction board	1	
14	930001215	吸风台面下接口	Interface board under suction table	1	142512208
15	S05121	螺钉M5×10(滚花)	Bolt M5×10	4	
16	S02039	螺钉M4×9(镀镍)	Screw M4×9(Nickel plating)	24	
17	142532087	吸风槽盖板	Cover of suction chute	1	
18	41822012	减振垫圈	Damping washer	12	

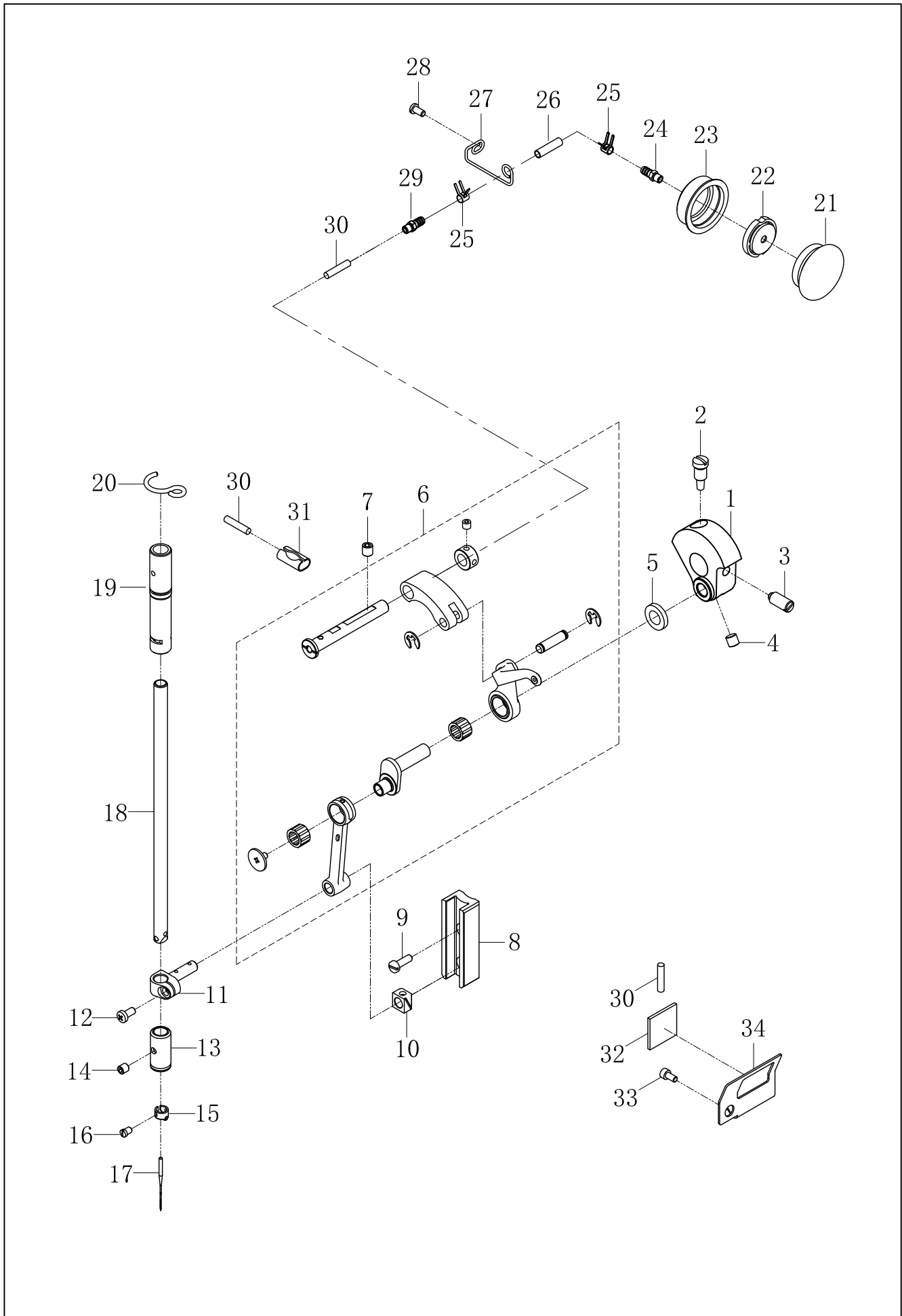
C1、上轴装置 / Upper shaft mechanism



C1、上轴装置 / Upper shaft mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S05124	螺栓M5×16	Bolt the M5×16	4	
2	B10009	深沟球轴承(6204-2RSNR)	Deep groove ball Bearing (6204-2RSNR)	1	
3	14253500600	上轴同步轮组件	Upper shaft synchronous wheel assembly	1	
4	142535007	同步带S5M	Synchronous belt S5M	1	
5	142524006	一体轴承6004-2RS	Integrated bearing 6004-2RS	1	
6	S09019	螺钉M5×5	Screw M6×6	2	
7	409S14001	螺钉SM1/4×40	Screw SM1/4×40	4	
8	142533018	主轴电机	Spindle motor	1	
	142533008	主轴电机(星火)	Spindle motor (spark)	1	
	142533013	主轴电机(大豪)	Spindle motor (Dahao)	1	
9	142502016	上轴	On the shaft	1	
10	40325010	上轴转动齿轮	Turn the gear on the upper shaft	1	
11	142535004	绕线器驱动轮	Winder drive wheel	1	
12	S05087	螺钉M5×12	Bolt M5×12	2	
13	141904011	偏心轮夹板	Eccentric wheel splint	1	
14	142024006	一体轴承6904RT	Integrated bearing 6904RT	1	
15	S10019	螺钉M6×6	Screw M6×6	2	
16	142510001	偏心轮	Wheel of eccentricity	1	
17	S09019	螺钉M5×5	Screw M5×5	2	
18		螺钉M4×4	Screw M6×6	2	
19	40325011	手轮轴齿轮	Hand shaft gear	1	
20	41803020	手轮轴套B	Handwheel shaft sleeve B	1	
21	40327004	弹簧	spring	1	
22	142002003	手轮轴	The hand wheel	1	
23	P03002	弹性圆柱销A4×16	Elastic cylindrical pin A4×16	1	
24	14201100200	手轮组件	The handwheel components	1	
	14201101200	手轮组件B	Handwheel kit B	1	B
25	403S11003	开槽大圆柱头螺钉	Slotted large cylindrical head screw	1	
26	S10019	螺钉M6×6	Screw M6×6	1	
27		螺钉M4×4	Screw M5×5	2	

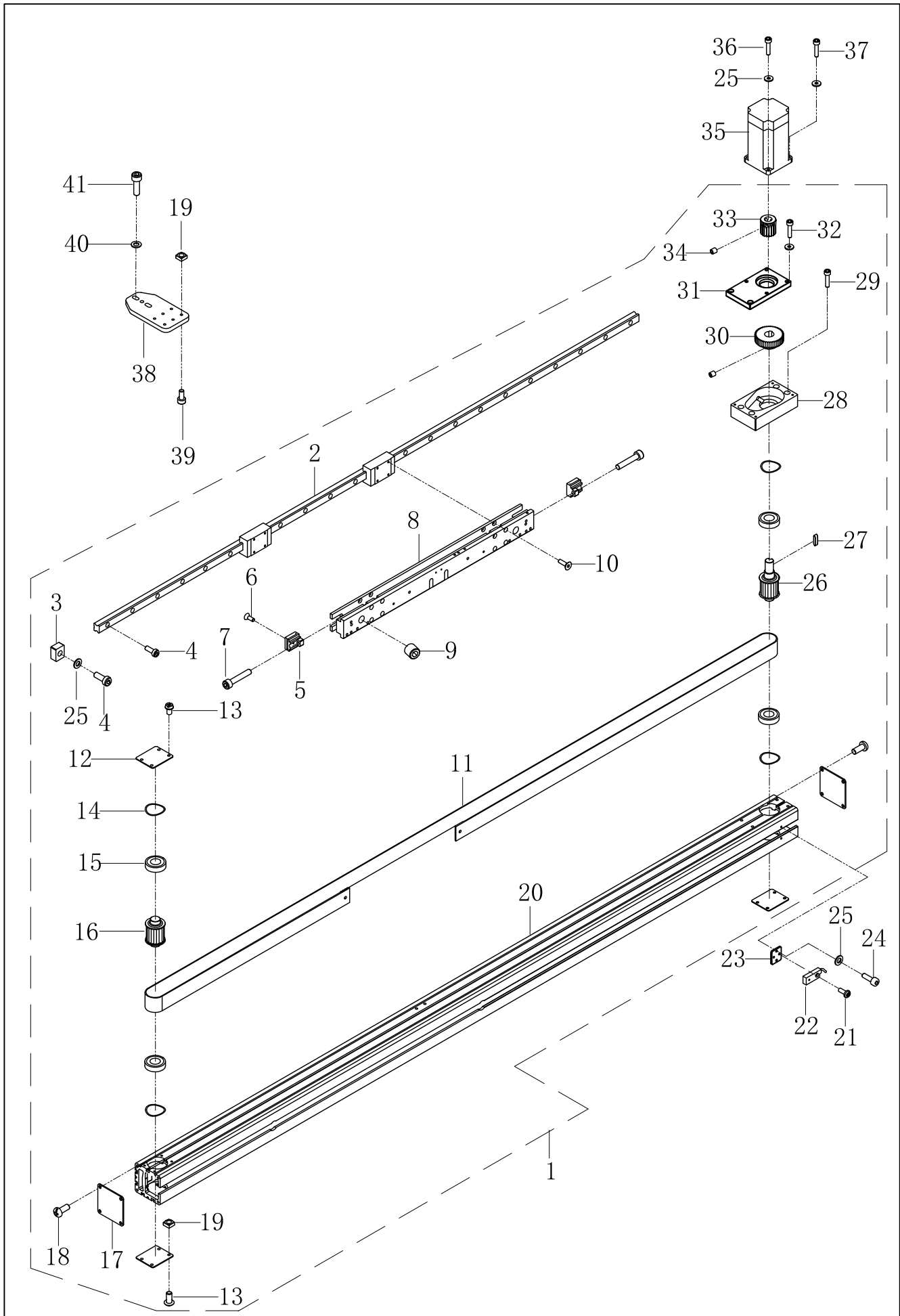
D1、挑线装置 (H) / Take up mechanism (H)



D1、挑线装置 (H) / Take up mechanism (H)

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	142504017	针杆曲柄	Needle bar crank H	1	
2	135S11002	针杆曲柄定位螺钉	Needle bar crank setting screw	1	
3	409S14001	内六角平面端紧定螺钉	Inner hexagonal plane end setting screw	1	
4	409S14001	内六角平面端紧定螺钉	Inner hexagonal plane end setting screw	2	
5	141828001	针杆曲柄垫圈	Pin crank washer	1	
6	14253800200	挑线连杆组件F	Connecting rod assembly F	1	
7	S10019	螺钉M6×6	Screw M6×6	2	
8	142009004	针杆滑块导向	Needle bar slider guide	1	
9	207S11008	开槽圆柱头螺钉M4×12	Slotted cylindrical head screw M4×12	2	
10	41709001	滑块	The slider	1	
11	40304015	针杆接头	The needle bar joint	1	
12		螺钉M4×8	Screw M4×8	1	
13	142002022	针杆下套B	Needle shaft sleeve B	1	
14	S09019	螺钉M5×5	Screw M5×5	1	
15	142013020	针套	Needle set	1	
16	104S11006	S012开槽圆柱头螺钉	Screw	1	
17	40317011	机针DP×5 11#	DP x5 11 # machine needle	1	
18	142002023	针杆2.0	Needle bar 2.0	1	
	142002027	针杆1.6	Needle bar 1.6	1	
19	142002021	针杆上套B	Needle bar cover B	1	
20	142527004	油线挂钩	Oil line hook	1	
21	41711003	油窗盖	Oil window cover	1	
22	41711021	挡片	Baffle	1	
23	41722030	橡胶圈	Screw M3×8	1	
24	41836015	油管嘴M5	Nozzle extension M5	1	
25	11412055	Φ5.7油管卡簧	5.7 tubing circlip Φ	2	
26	12921005	维尼龙油管(Φ4×Φ6)	Vinylon tubing (4×6)	1.5	
27	142513003	油管挂钩	Wire clip 19	1	
28	417S15008	螺钉M4×8	Screw M4×8	1	
29	142036001	油管嘴加长	Nozzle extension	1	
30	12923018	油线4×4	Line 4×4	2	
31	41712070	油线支架	Oil line support	1	
32	142023002	油毡	linoleum	1	
33	421s13035	螺钉M4×8	Screw	1	
34	142012109	油毡支架C	linoleum bracket C	1	

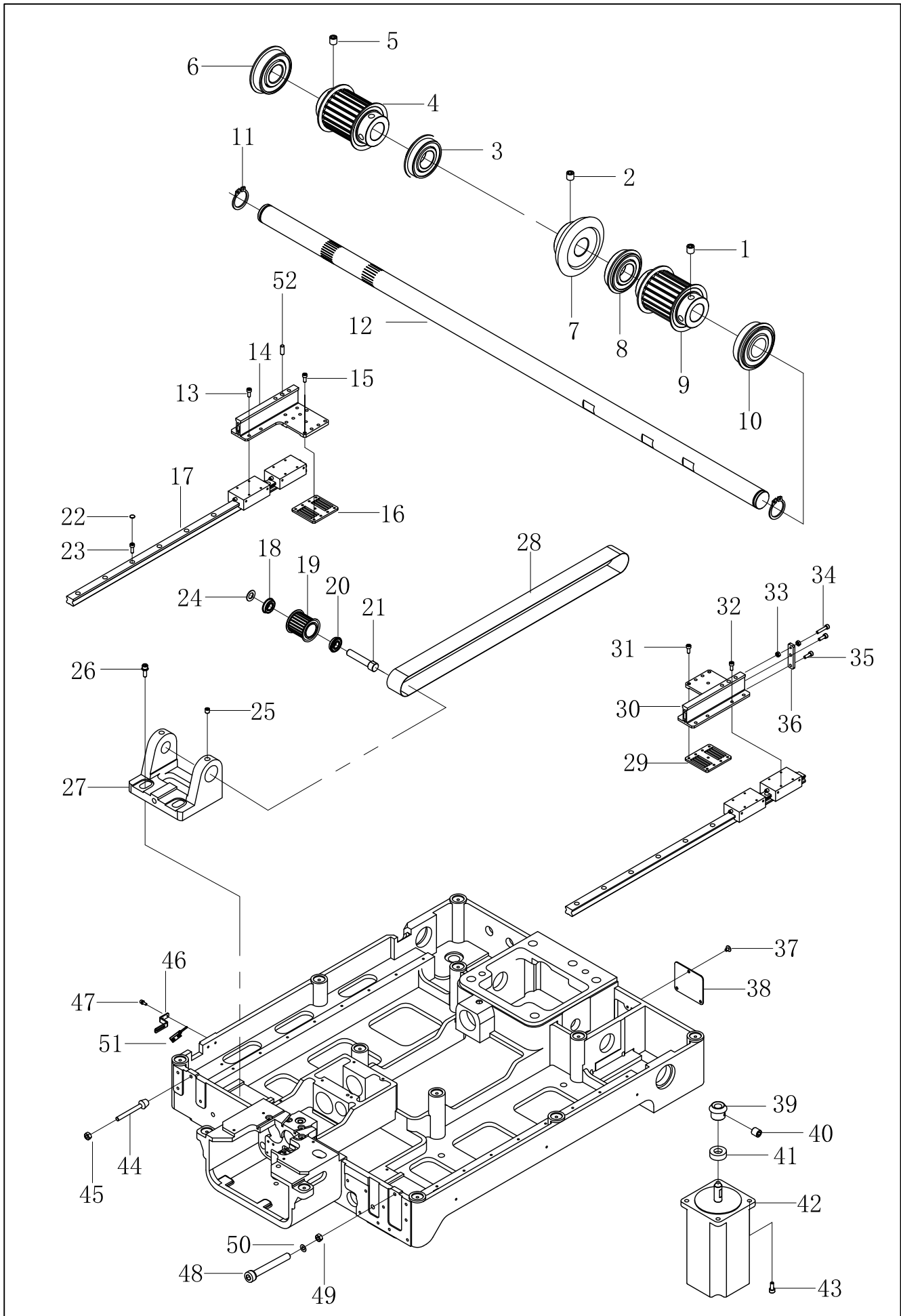
E1、X送料装置(T) / X Feed mechanism (T)



E1、X送料装置(T) / X Feed mechanism (T)

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	14254201800	同步带送料组件	Synchronous belt feeding assembly	1	
2	142508006	X导轨组件	X guide assembly	1	
3	142011019	防撞橡胶垫	Anti-collision rubber pad	2	
4	S05133	螺钉M4×12	Screw M4×12	16	
5	142001027	同步带扣	Synchronous belt buckle	2	
6	407S04002	螺钉M3×8	Screw M3×8	2	
7	421S13046	内六角螺钉M5×45	Screw M5×45	2	
8	142542019	压框连接座	Compression frame connector	1	
9	S09019	紧定螺钉M5×5	Compression frame connector	2	
10	407S17001	沉头螺钉M4×10	Screw M4×10	8	
11	142535010	X同步带	Synchronous belt	1	
12	142012209	轴承盖板	Bearing cover	3	
13	421S10022	十字半圆头螺钉M4×6	Cross semi-round head screw M4x6	12	
14	142028011	平垫圈	Flat washer	4	
15	B04126	轴承6003	Bearing 6003	4	
16	14203500500	从动带轮组件B	Driven pulley assembly B	1	
17	142012208	端盖	End cap	2	
18	421S10022	十字半圆头螺钉M4×6	Cross semi-round head screw M4x6	8	
19	N03009	螺母块M4	Nut block M4	16	
20	142542033	横梁型材B	Cross beam Profile Bar B	1	
21	421S10015	螺钉M3×8	Screw M3×8	3	
22	41730851	传感器	Sensor	1	
23	142512142	传感器安装座	Sensor mount	1	
24	407s17001	螺钉M4×10	Screw M4×10	2	
25	W01001	平垫圈4	Flat washer 4	20	
26	14203500400	主动带轮组件B	Driving pulley assembly B	1	
27	K01020	键	Key	1	
28	142042044	齿轮箱	Gear box	1	
29	S05035	内六角螺钉M5×25	Screw M5×25	4	
30	142025004	被动齿轮	Passive gear	1	
31	142012210	齿轮箱盖	Gear box cover	1	
32	S05118	内六角螺钉M4×16(滚花)	Screw M4×16	2	
33	142025003	主动齿轮	Driving gear	1	
34	409s14001	紧定螺钉SM1/4"	Screw M6-0.75	5	
35	142533016	模组电机	Modular motor	1	
35	142533017	模组电机(大豪)	Modular motor	1	
36	S05064	螺钉M4×30	Screw M4×25	2	
37	S05118	螺钉M4×16	Screw M4×16	2	
38	142014002	送料连接板	Feeding connecting plate	2	
39	421S13035	螺钉M4×8	Screw M4×8	12	
40	41728033	垫片M6	Gasket M6	4	
41	S05111	螺钉M6×20	Screw M6×20	4	

F1、Y送料装置 / Y Feed mechanism



F1、Y送料装置 / Y Feed mechanism

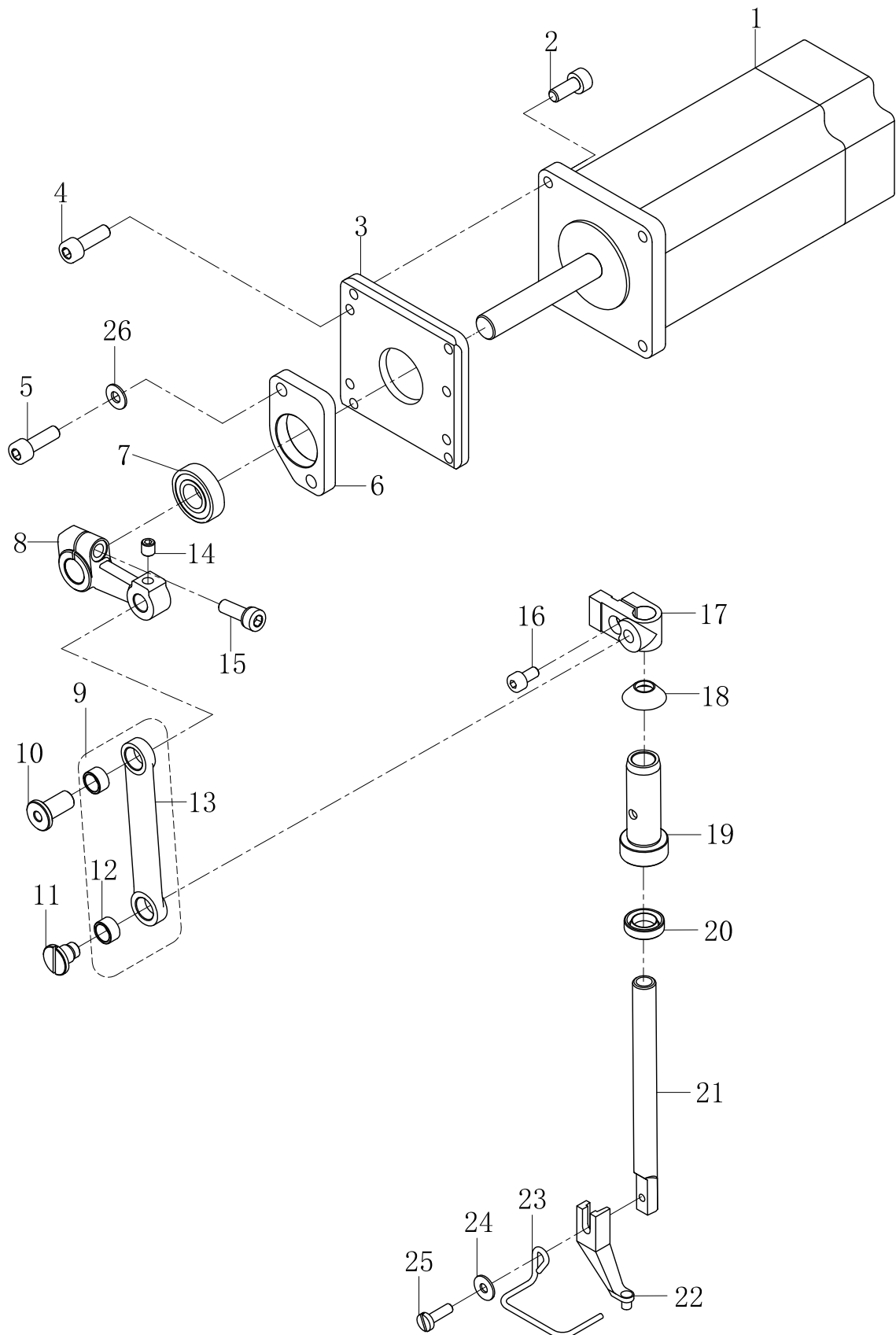
序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S10019	螺钉M6×6(进口)	Screw M6×6	4	
2	S10019	螺钉M6×6(进口)	Screw M6×6	2	
3	B10018	深沟球轴承6002-ZZUR	radial ball bearing 6002-ZZUR	1	
4	14252500200	Y主同步轮组件	Y Primary synchronous round	1	
5	S10019	螺钉M6×6(进口)	Screw M6×6	4	
6	41324011	轴承6202(带挡圈)	radial ball bearing	1	
7	142525004	螺旋大齿轮	Spiral large gear	1	
8	B10018	深沟球轴承6002-ZZUR	radial ball bearing 6002-ZZUR	1	
9	14252500200	Y主同步轮组件	Y Primary synchronous round	1	
10	41324011	轴承6202(带挡圈)	radial ball bearing	1	
11	H03001	轴用弹性挡圈15	Circlip 15	2	
12	142502020	Y同步轮轴	Y drives the left vertical	1	
13	421S13035	内六角圆柱头螺钉M4×8	Screw M4×8	8	
14	142501021	Y送料左联接座	Y LEFT JOIN feeding seats	1	
15	413s13017	内六角圆柱头螺钉M4×10	Screw M4×10	8	
16	142512164	Y同步带齿形夹板	Y Synchronous belt tooth - shaped plywood	1	
17	142524008	Y导轨	Y track	2	
18	B10015	深沟球轴承6900-ZZNR	radial ball bearing 6900-ZZNR	2	
19	14173501000	X-右轮	X-right wheel	2	
20	B10015	深沟球轴承6900-ZZNR	radial ball bearing 6900-ZZNR	2	
21	142502022	从动轮支轴	Passive wheel axis	2	
22	42522031	导轨孔塞	track stopple	18	
23	s05133	螺钉M4×12	Screws M4×12	12	
24	41728001	平垫圈10	flat washer 10	2	
25	S10008	紧定螺钉M4×6	Screw M4×6	4	
26	421s13059	螺钉M5×20(带垫)	Bolt M5×16	4	
27	142501023	从动轮座	Passive wheel seat	2	
28	142535008	Y同步带5M	Y Timing Belts 5M	2	
29	142512164	Y同步带齿形夹板	Y Synchronous belt tooth - shaped plywood	1	
30	142501026	Y送料右联接座	Y RIGHT JOIN feeding seats	1	
31	413s13017	内六角圆柱头螺钉M4×10	Screw M4×10	8	
32	421s13035	内六角圆柱头螺钉M4×8	Screw M4×8	8	
33	N01024	六角螺母M4	Nut M4	2	
34	403s13016	螺钉M4×20	Screws M4×20	1	
35	s05133	螺钉M4×12	Screws M4×12	2	
36	142512141	横梁调节板	Beam shutter	1	
37	421s10022	十字半圆头螺钉	Cross round head screws	3	
38	930001103	油脂盖板	Fat cover	1	142512148
39	142525003	螺旋小齿轮	Spiral small gear	1	
40	S10019	螺钉M6×6(进口)	Screw M6×6	2	
41	141824002	单向推力轴承(12*26)	one direction thrust bearing (12*26)	1	
42	142533009	Y步进电机	stepmotor (picture)	1	
	142533014	Y步进电机(大豪)	stepmotor(DAHAO)	1	
43	s05111	内六角螺钉M6×20(滚花)	Screws M6×12	4	
44	142522014	橡胶头螺钉M6×45	Rubber head screws M6×45	2	
45	205S16005	螺母M6	Nut M6	2	
46	142512161	Y传感器安装板	Sensor mounting plate	1	
47	417s30034	螺栓(带垫圈)M4×14	Screws M5×12	2	
48	L01863	螺栓M5×60	Screws M5×12	2	
49	1421NS16002	螺母M5	Nut M5	2	
50	41728028	垫圈5	Washer 5	2	
51	41730851	传感器	sensor	2	
52	41826011	圆柱销6×15	Cylindrical pin 6 x 15	1	

变更记录				
序号	件号	零部件名称	NAME OF PARTS	使用时间
25	S10007	紧定螺钉M4×4	Screw M4×4	至2023. 8. 15
	S10008	紧定螺钉M4×6	Screw M4×6	2023. 8. 15-

G1、压紧夹具装置 / Pressing fixture mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	417s30034	螺钉M4×14(滚花)	Screw (with washer) M4×14	2	
2	417s30034	螺钉M4×14(滚花)	Screw (with washer) M4×14	4	
3	407N01002	自锁螺母	Self-locking nut M4	4	
4	W01001	平垫圈4	Flat washer 4	2	
5	42512025	大坦克链支架板	Energy chain bracket	1	
6	42511012	大坦克链组件	Cable drag chain	1	
7	930001099	Y拖链支架	Y drag chain bracket	1	142512155
8	417s30036	螺钉M5×12(带垫圈)(滚花)	Screw ST5×12	2	
9	N08008	自锁螺母M3	Nut M3	2	
10	421S11001	螺钉M3×12(带垫圈)	Screw M3×12	2	
11	42230519	微型接头M-5HLH-4	Miniature connector M-5HLH-4	2	
12	142512157	拖链转接板	Tow chain adapter plate	1	
13	407S17001	十字沉头螺钉	Countersunk head screw M4×10	2	
14	S02032	螺钉M3×6	Screw M4×6	2	
15	142511015	小坦克链	A small tank chain	1	
16	142542017	压框架	Pressure framework	1	
17	S05124	内六角螺钉M5×16	Bolt M5×16(Knurlled, Nickel plated)	2	
18	421S17005	开槽沉头螺钉M5×13	Screw M5×13	2	
19	413S13010	螺钉M5×8	screw M5×8	2	
20	142045017	下压气缸B	Cylinder B	2	
21	142022007	O形圈6×1	O-ring 6×1	4	
22	142542016	定位块	Positioning block	1	
23	421S13012	内六角螺钉M4×10	Screw M4×10	2	
24	S05123	螺钉M5×12(滚花)	Bolt M5×16(Knurlled, Nickel plated)	2	
25	41728028	垫圈5	Washer 5	2	
26	141831029	3M200系列防滑胶带25	Teflon tape 0.13×25	0.5M	

H1、电子中压脚装置 / Electronic presser foot mechanism

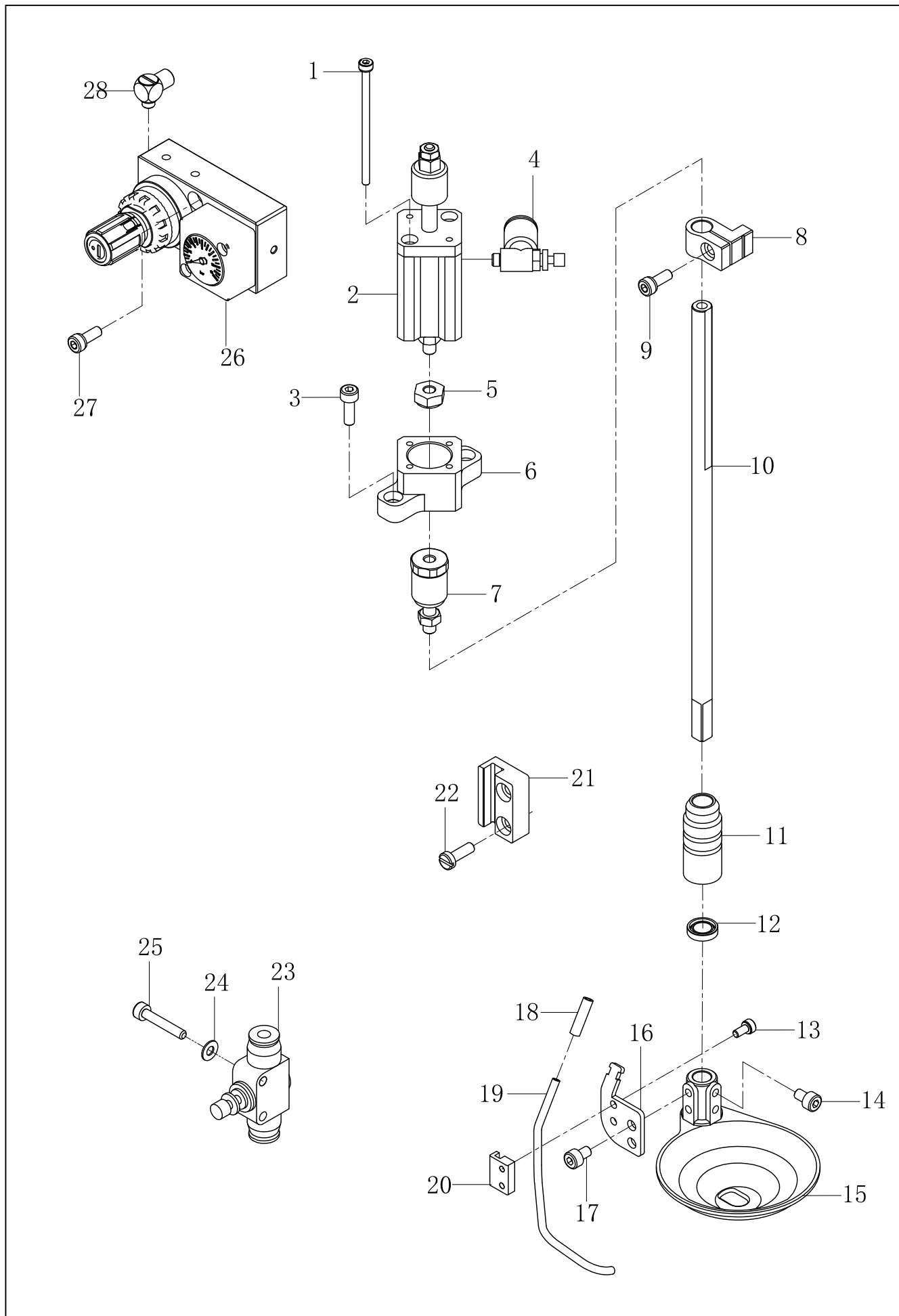


H1、电子中压脚装置 / Electronic presser foot mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	142533001	中压脚电机	Medium presser foot motor	1	
2	S05087	螺钉M5×12	Screw M5×12	4	
3	142012010	中压脚电机安装板	Intermediate presser motor mounting plate	1	
4	S05124	螺钉M5×16	Screw M5×16	4	
5	S05087	螺钉M5×12	Screw M5×12	2	
6	142001029	轴承安装板	Bearing pedestal	1	
7	B04036	球轴承61900	Ball bearing 61900	1	
8	142004001	中压脚摇杆	Intermediate presser rocker	1	
9	14200500100	中压脚连杆组件	Intermediate presser foot link assembly	1	
10	142026002	连杆销	Link pin	1	
11	1420NS20001	轴位螺钉M6×0.75	Screw M6×0.75	1	
12	142003006	工程塑料轴套GLW-0709-05	plastic sleeve GLW-0709-05	2	
13	142005001	中压脚连杆	Intermediate presser connecting rod	1	
14	S09019	螺钉M5×5	Screw M5×5	1	
15	S05004	螺钉M5×14	Screw M5×14	1	
16	S05949	螺钉M4×8	Screw M4×8	1	
17	41709020	压紧杆接头	Compression rod connector	1	
18	41822101	橡胶套	Rubber sleeve	1	
19	41803031	中压杆轴套	Medium pressure rod bushing	1	
20	41822612	油封9-15-4	Oil seal 9-15-4	1	
21	142502044	压紧杆F	Compression rod F	1	
22	142016007	中压脚1.6	Intermediate presser foot	1	
23	41712009	护指器	Finger guard	1	
24	41728025	平垫圈L3.5	Flat washer L3.5	1	
25	417S15011	螺钉SM3.57	Screw SM3.57	1	
26	W01009	垫圈5	The gasket 5	2	

变更记录				
序号	件号	零部件名称	NAME OF PARTS	使用时间
21	142002004	压紧杆F	Compression rod F	至2024. 6. 15
	142502044	压紧杆F	Compression rod F	2024. 6. 15-

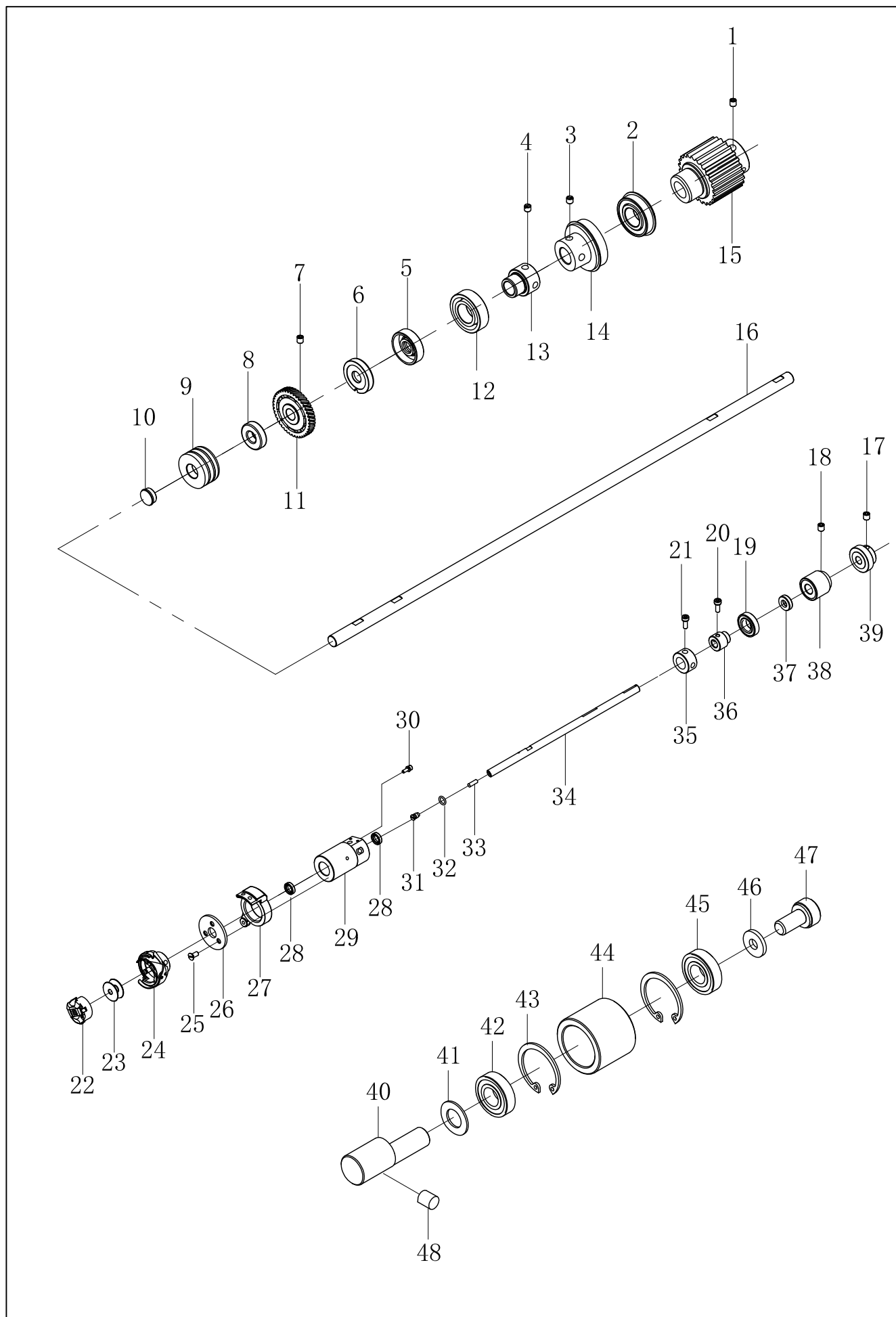
I1、大压脚装置 / External work clamp mechanism



I1、大压脚装置 / External work clamp mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S05330	螺钉M3×45	Screw M3×45	2	
2	142045004	大压脚气缸	Large pressure foot cylinder	1	
3	S05133	螺钉M4×12	Screw M4×12	2	
4	142045021	接头ASL4-M5-XLAHz	Connector ASL4-M5	2	
5	407N01001	自锁螺母M5	Self-locking nut M5	2	
6	142001006	大压脚气缸安装板	Large presser foot cylinder mounting plate	1	
7	4250400600	大压脚气缸联接器组件	Floating joint	1	
8	142009005	大压脚压杆导架	Large presser foot lever guide	1	
9	S05949	螺钉M4×8	Screw M4×8	1	
10	142002007	大压脚杆	Large presser foot rod	1	
11	142003008	大压杆防尘轴套	Large pressure rod dustproof sleeve	1	
12	11522001	油封	Oil seal	1	
13	S05192	螺钉M3×6	Screw M3×6	2	
14	S05115	螺钉M4×6	Screw M4×6	2	
15	14251213700	大压脚K组件	Large presser foot K assembly	1	
16	142012021	铜管安装板	Copper tube mounting plate	1	
17	S05115	螺钉M4×6	Screw M4×6	2	
18	141845007	软管TUS0425N	Hose TUS0425N	0.2	
19	142021001	铜管U	Copper tube U	1	
20	41801064	铜管压板	Copper tube pressure plate	1	
21	42509004	导架滑槽	Guide Chute	1	
22	S05133	螺钉M4×12	Screw M4×12	2	
23	41845232	T形接管KJT04	T type tube KJT04	1	
24	W01002	M3垫片	M3 washer	1	
25	S01591	螺钉M3×18	Screw M3×18	1	
26	142045019	压力调节器AR1000	Pressure regulator mounting plate	1	
27	S05119	螺钉M4×20	Screw M4×20	2	
28	42230519	微型接头M-5HLH-4	Miniature connector M-5HLH-4	2	

J1、下轴装置 / Lower shaft mechanism

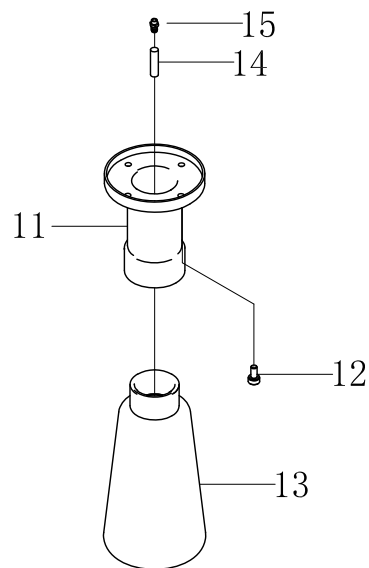
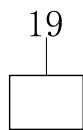
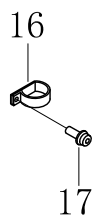
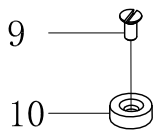
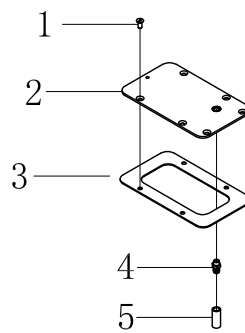
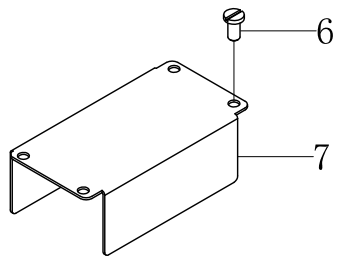


J1、下轴装置 / Lower shaft mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S10019	螺钉M6×6	Screw M6×6	2	
2	B10012	深沟球轴承6004	Deep groove ball bearing	1	
3	S10019	螺钉M6×6	Screw M6×6	2	
4	S10019	螺钉M6×6	Screw M6×6	2	
5	13722022	抬牙轴油封	Oil seal for lifting tooth shaft	1	
6	13703034	下主动轴油封中套	Lower drive shaft oil seal sleeve	1	
7	S10019	螺钉M6×6	Screw M6×6	2	
8	B01058	深沟球轴承6001-Z	Deep groove ball bearing 6001-Z	1	
9	142503009	同步轴轴套	Synchronous shaft sleeve	1	
10	41722004	橡皮塞15.5	Rubber plug 15.5	1	
11	14202500100	大齿轮组件	Large gear assembly	1	
12	B04126	轴承6003-2RS	Integrated bearings 6003-2RS	1	
13	11403013	送料驱动轴轴承套	Feed drive shaft bearing sleeve	1	
14	142524007	一体轴承6003(带挡边)	Integrated bearings 6003(ring)	2	
15	142525001	下同步轮	The synchronous wheel	1	
16	142502017	下同步轮轴	Lower synchronous axle	1	
17	S10019	螺钉M6×6	Screw M6×6	2	
18	S10078	螺钉M5×4	Screw M5×4	1	
19	B01060	轴承6901ZZ	Bearing 6901ZZ	1	
20	113S14002	内六角凹端紧定螺钉	Screw	2	
21	1420NS13001	内六角圆柱头紧定螺钉	Screw	2	
22	42218002	梭心套组件	Bobbin sleeve assembly	1	L
23	10818501	大梭心	Big bobbin	1	L
24	142518004	旋梭	Hook	1	L
25	s02031	螺钉M3×5	Screw the M4×4	1	
26	14112005	刀架压板	The tool holder pressure plate	1	
27	142504012	剪刀刀架	The Shear line tool	1	
28	11522001	油封组件	Oil seal	2	
29	142503022	泵轴套B	Pump shaft sleeve B	1	
30	1142201400	下轴前轴套油封组件	Oil seal	1	
31	141803006	下轴油芯套	Lower shaft plunger sleeve	1	
32	141822002	O形圈	o-ring	1	
33	141823001	下轴限油芯	Lower shaft limiting oil core	1	
34	142502041	下轴	The axis	1	
35	42508003	挑线连杆销紧圈	Tight ring	1	
36	41803028	下轴轴承套	Lower shaft bearing sleeve	1	
37	10122015	油封	Oil seal	1	
38	142003017	下轴中轴套	Shaft sleeve in lower shaft	1	
39	142025002	斜齿轮	Helical gear	1	
40	142010009	张紧轮偏心销B	Eccentric shaft B	1	
41	41728001	平垫圈10	Flat washer 10	1	
42	B04036	轴承61900	Bearings 61900	1	
43	H01122	孔用弹性挡圈	Circlips for holes	2	
44	142003028	张紧轮B	Tensioner	1	
45	B04036	轴承61900	Bearings 61900	1	
46	41828611	平垫圈M5	Flat washer M5	1	
47	413S13010	螺钉M5×8	Screw M5×8	1	
48	S10024	螺钉M5×10	Screw M5×10	1	
49	14250301800	泵轴套组件	Pump bushing assembly	1	

变更记录				
序号	件号	零部件名称	NAME OF PARTS	使用时间
29	142503018	泵轴套	Pump shaft sleeve	至2023. 12. 7
	142503022	泵轴套B	Pump shaft sleeve B	2023. 12. 7-2024. 5. 7
49	14250301800	泵轴套组件	Pump bushing assembly	2024. 5. 7-

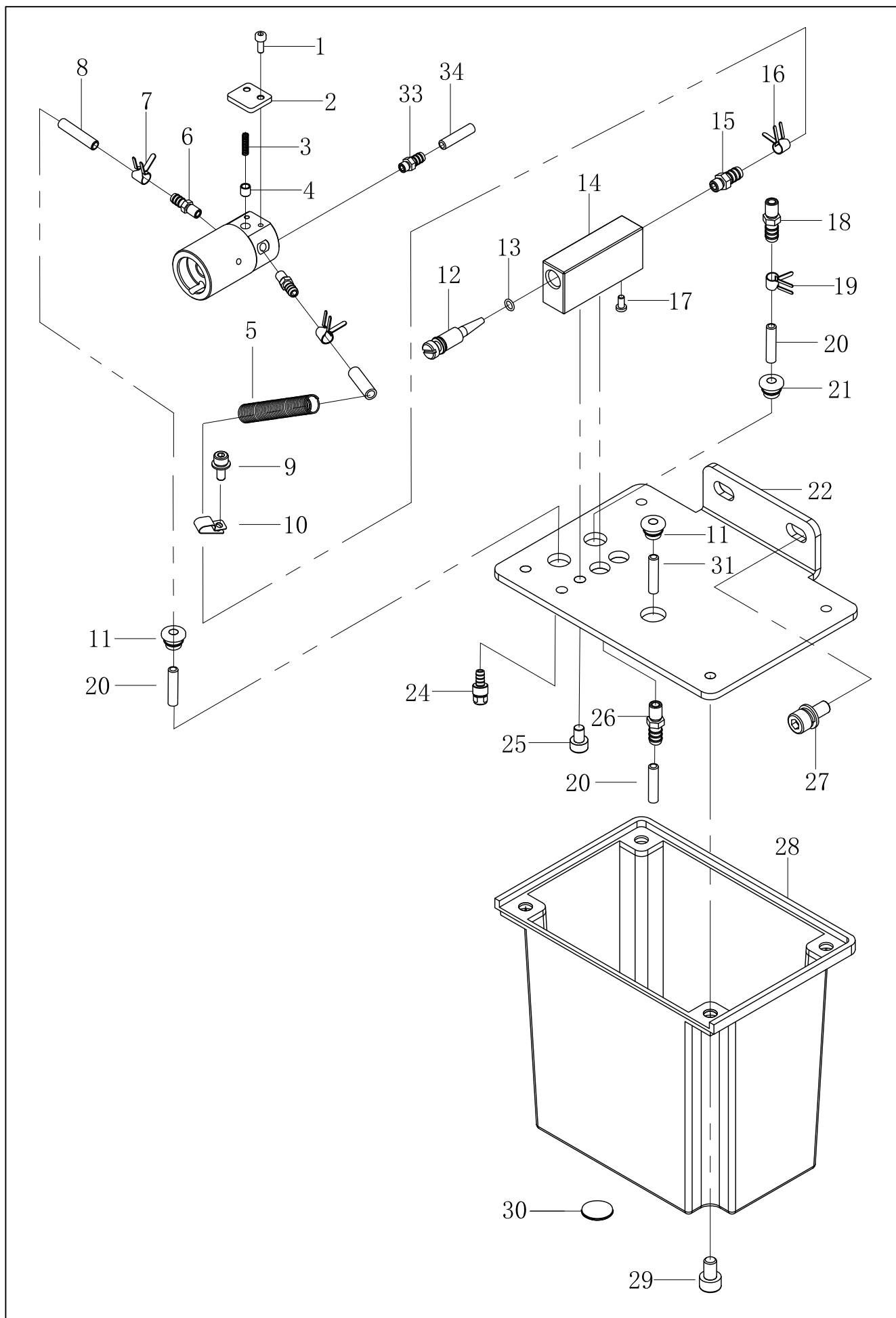
K1、供油润滑装置 / Lubrication mechanism



K1、供油润滑装置 / Lubrication mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S02039	螺钉M4×9	Screw the M4×9	4	
2	14251214700	齿轮箱盖板组件	Gearbox cover assembly	1	
3	142522010	齿轮箱盖垫板	Gear box cover plate	1	
4	41736303	油管嘴B	The line B	1	
5	12921005	油管φ4×φ6	The tubing from 4×6	0.05	
6	417S15008	螺钉M4×8	Screw M4×8	4	
7	142512222	挡油板B	Oil baffle B	1	
8	142522008	橡胶塞38	Rubber plug 38	1	
9	S02039	螺钉M4×9	Screw the M4×9	1	
10	142047002	圆磁铁	Round the magnet	1	
11	40311010	油壶接头	The oil can joint	1	
12	S05094	螺栓M3×8	Bolt M3×8	4	
13	40311011	接油壶	After oil can	1	
14	12923018	油线4×4	Line 4×4	0.2	
15	12936004	油嘴管	The line	1	
16	41711014	电线夹16	Wire clip 16	6	
17	417S30025	螺栓(带垫圈)M4×10DB	Bolt (with washer)M4×10DB	4	
18	10127015	回油毡夹	Return linoleum clip	1	
19	142023003	回油毡	Return oil felt	1	

K2、旋梭供油装置 / Hook oil supply mechanism

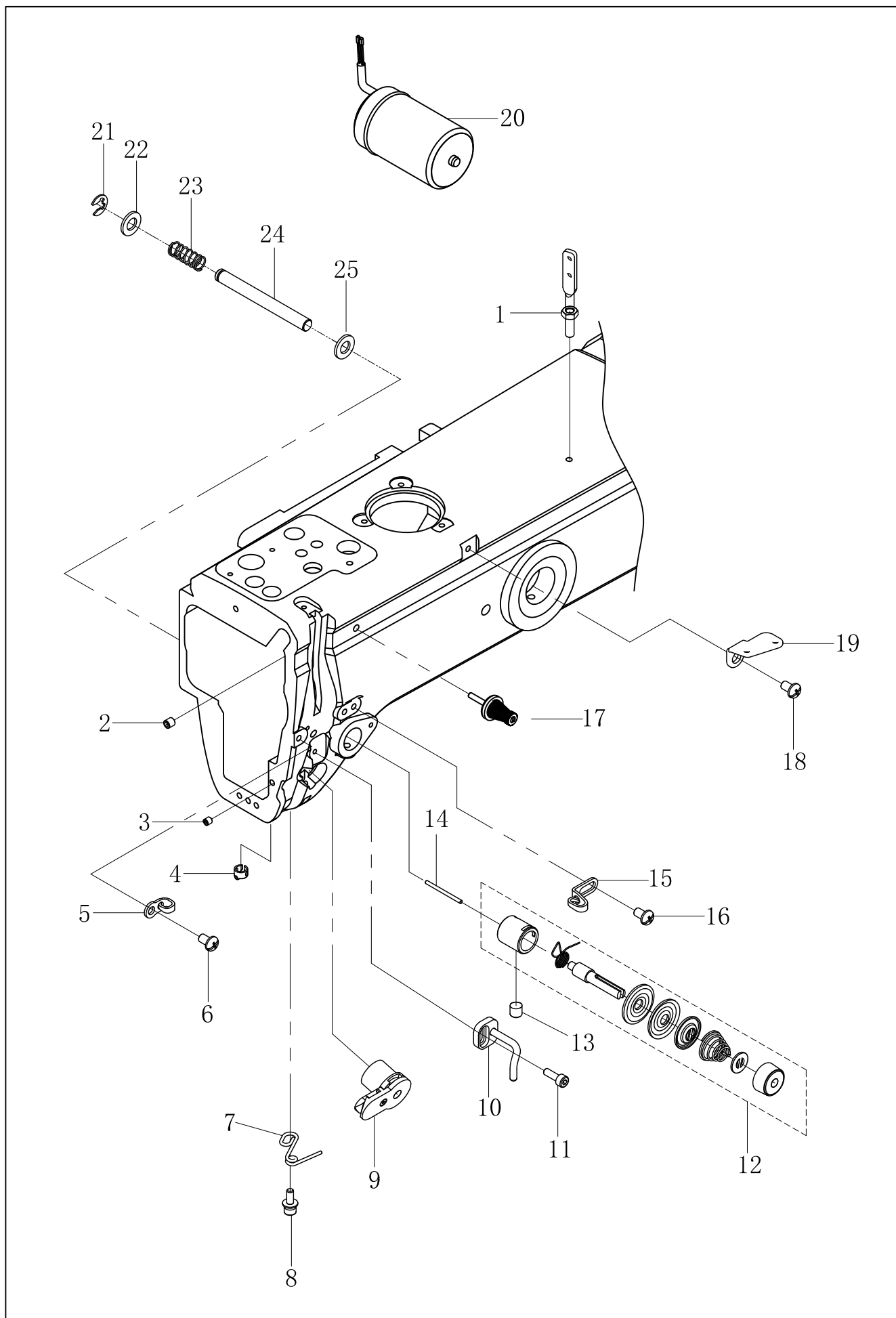


K2、旋梭供油装置 / Hook oil supply mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S05094	螺钉M3×8	Screw M3 x 8	1	
2	41812093	柱塞弹簧压板	Plunger spring pressure plate	1	
3	11427021	柱塞弹簧	return tubing spring	1	
4	10526003	柱塞	Plunger	1	
5	142527002	回油管弹簧	Return tubing spring	1	
6	142036001	油管嘴加长	Nozzle extension	2	
7	11412055	Φ5.7油管卡簧	5.7 tubing circlip Φ	2	
8	12921002	维尼龙油管 (Φ3×Φ5)	Vynylon tubing (3×5)	0.7	
9	421s13012	螺钉M4X10 (带垫)	Screw M4×10	1	
10	41312089	线夹	ViWire clip	1.0	
11	40322027	橡皮塞	Rubber plug	1	
12	418S30612	调节螺钉	Adjust the screw	1	
13	001004	O型圈	O-rings	1	
14	142009002	调节阀座	Adjust the seat	1	
15	41836015	油管嘴M5	The line M5	1	
16	11412055	Φ5.7油管卡簧	5.7 tubing circlip Φ	1	
17	s01065	螺钉M5×6	Screw the M5×6	1	
18	41836015	油管嘴M5	The line M5	1	
19	11412055	Φ5.7油管卡簧	5.7 tubing circlip Φ	1	
20	12921002	维尼龙油管 (Φ3×Φ5)	Vynylon tubing (3×5)	1	
21	40322027	橡皮塞	Rubber plug	3	
22	142512145	油壶安装板	Oil jug mounting plate	1	
23	41722003	橡皮塞10.5	Rubber plug 10.5	1	
24	4183601700	滤网组件	Filter elements	1	
25	417S30302	螺钉M4X12 (带垫)	Screw M4×12	2	
26	41836015	油管嘴M5	The line M5	4	L
27	417s30036	螺钉M5×12(带垫圈)(滚花)	Screw M5x 12	2	
28	41811228	油杯	oil bottle	1	
29	413S13010	螺钉M5×8(滚花)	Screw the M5×8	4	
30	915624	磁铁15×1	magnet15×1	1	
31	12921005	维尼龙油管(Φ4×Φ6)	Vynylon tubing (4×6)	1.5	

变更记录				
序号	件号	零部件名称	NAME OF PARTS	使用时间
1	1425NS30004	柱塞螺钉	Piston screws	至2023.12.7
	S05094	螺钉M3×8	Screw M3 x 8	2023.12.7-
2	001016	O型圈 Φ6×1.8	O-ring	至2023.12.7
	41812093	柱塞弹簧压板	Plunger spring pressure plate	2023.12.7-
5	142503018	泵轴套	Pump shaft sleeve	至2023.12.7
	142527002	回油管弹簧	Return tubing spring	2023.12.7-

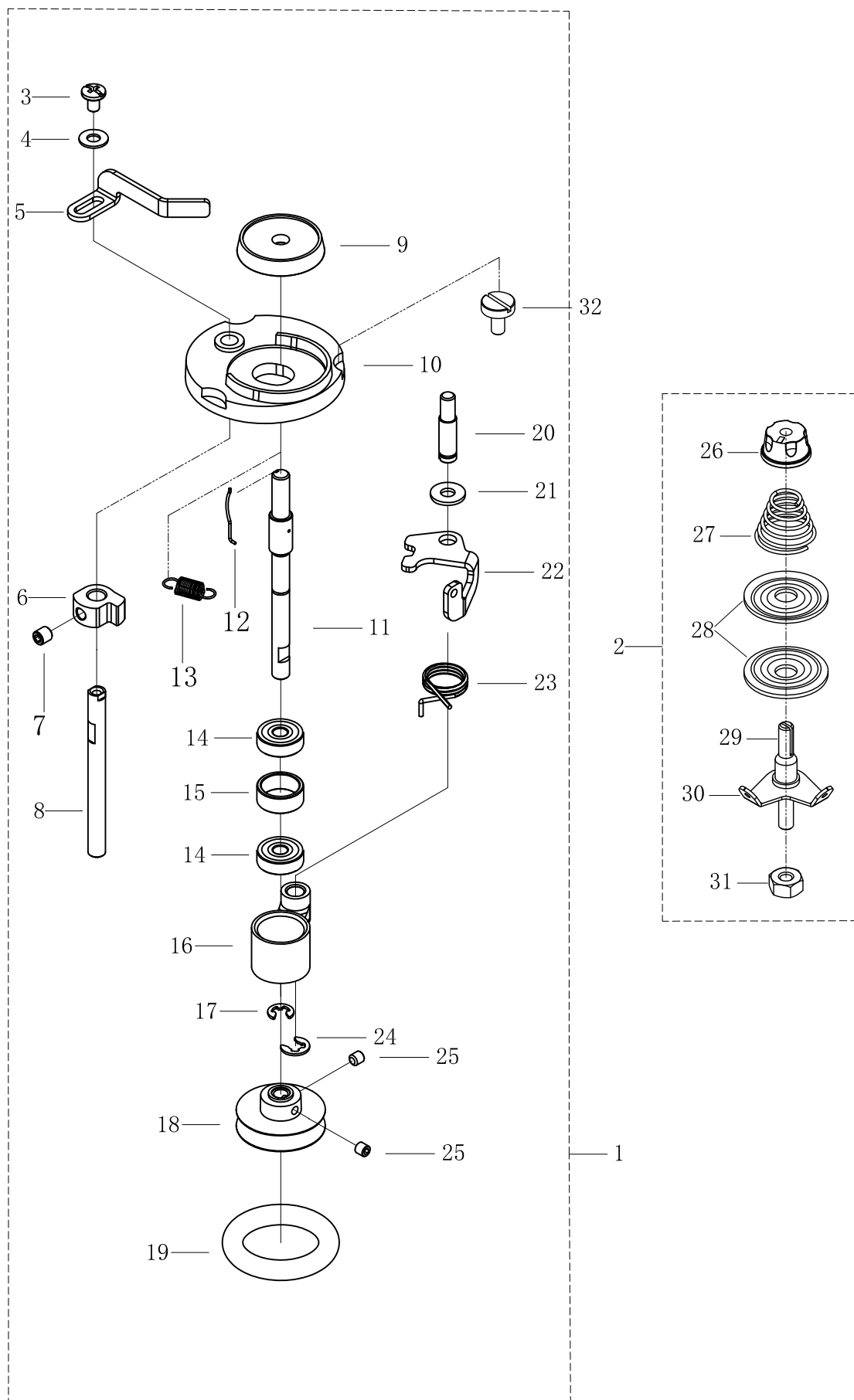
L1、穿线装置 / Threading mechanism



L1、穿线装置 / Threading mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	1421300100	上过线组件	The pin thread	1	
2	S09019	螺钉M5×5	Screw M5×5	1	
3	S09103	凹端紧定螺钉M4×4	Recessed setting screw M4×4	1	
4	142013020	针套	Needle set	1	
5	41313002	左线钩	The hook of the left line	1	
6	S04028	螺钉M5×8	Screw M5×8	1	
7	142012012	线导向F	Line direction F	1	
8	413S13008	螺钉(带垫圈)M4×8	Screw (with washer)M4×8	1	
9	14253000300	电子夹线器组件	Electronic clamp assembly	1	
10	14201300100	线勾组件	Wire hook component	1	
11	S05133	螺钉M4×12	Screw M4×12	1	
12	141913005	主夹线器M	Main wire clamp m	1	
13	S10019	螺钉M6×6	Screw M6×6	1	
14	41702031	松线装置	Loose thread pin	1	
15	41712079	过线器C	A line C	1	
16	S04028	螺钉M5×8	Screw M5×8	1	
17	14201300400	副夹线器组件A	Sub-wire clamp assembly A	1	
18	S04028	螺钉M5×8	Screw M5×8	1	
19	40113004	牵线导杆板	Wire guide rod board	1	
20	142530034	松线电磁铁	Loose wire electromagnet	1	
21	H05029	挡圈E4	Retaining ring E4	1	
22	W01009	垫圈5	Washer 5	1	
23	10127003	松线辅钉弹簧	spring	1	
24	142502019	松线杆	Pine pole	1	
25	W01009	垫圈5	Washer 5	1	

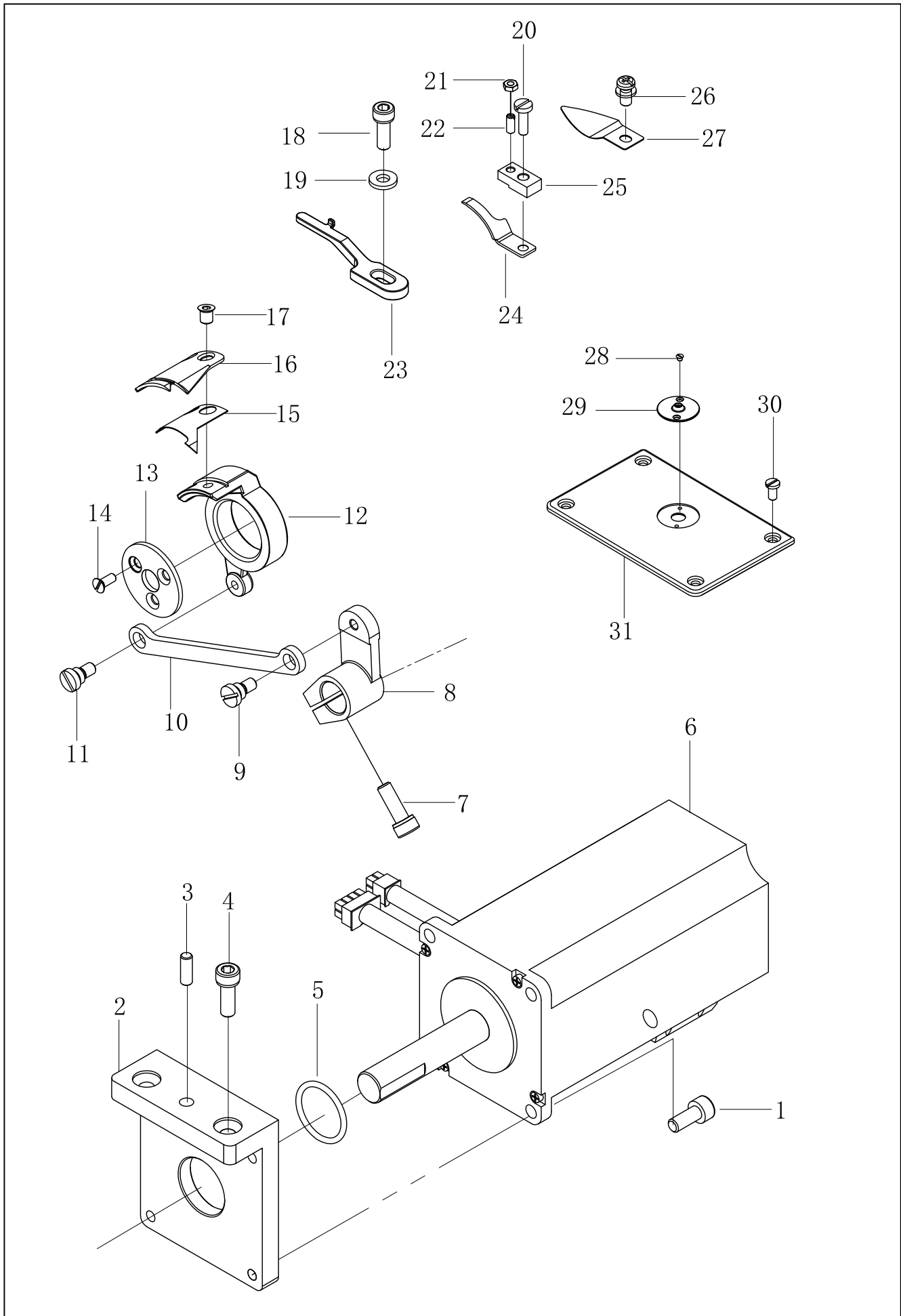
M1、卷线装置 / Bobbin winder mechanism



M1、卷线装置 / Bobbin winder mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	14253104200	绕线器组件B	Winding assembly	1	
2	1411300600	底线夹线器	Baseline clamp	1	
3	403S11052	螺钉M4×6	Screw the M4 x 6	1	
4	40328038	垫圈	The gasket	1	
5	14113002	绕线扳手	Winding wrench	1	
6	40310008	转动卡头	Turn the card head	1	
7	403S14022	内六角螺钉M5	Hexagon socket screw M5	1	
8	142502031	绕线转动轴	Wind the axis of rotation	1	
9	41328021	梭心垫片	Robbin gasket	1	
10	40301026	盖板	Cover plate	1	
11	142502030	绕线器主轴	Spool spindles	1	
12	40327021	梭心弹簧	Robbin spring	1	
13	40327022	弹簧	spring	1	
14	40324015	轴承625Z	Bearing 625 z	2	
15	40308012	挡圈	Retaining ring	1	
16	40304013	绕线转动曲柄	Wind the wire to turn the crank	1	
17	40329006	卡簧	circlip	1	
18	40303026	绕线转动板	Turn the plate by winding the wire	1	
19	40322030	O形圈	o-ring	1	
20	40302014	绕线定位轴	Wind the positioning shaft	1	
21	40312111	平垫圈	Flat washer	1	
22	40312125	控制板	Control panel	1	
23	40327023	扭簧	Torsional spring	1	
24	H05003	开口挡圈5	Open retaining ring 5	1	
25	S09103	螺钉M4×4	Screw the M4 x 4	2	
26	141S16019	小夹线器螺母	Collet nut	1	
27	11427006	小夹线弹簧	Clip wire spring	1	
28	14112015	夹线板	Thread clamp plate	2	
29	11413022	夹线过线板	Clamp wire over wire plate	1	
30	112S13004	夹线螺钉	Thread clamp screw	1	
31	114S16001	螺母SM11/64"×40	Nut SM11/64×40	1	
32	114S11003	螺钉SM3/16"×28	Nut SM3/16×28	3	
33	11419001	割线刀	Cutting wire cutter	1	

N1、切线装置 / Thread trimmer mechanism



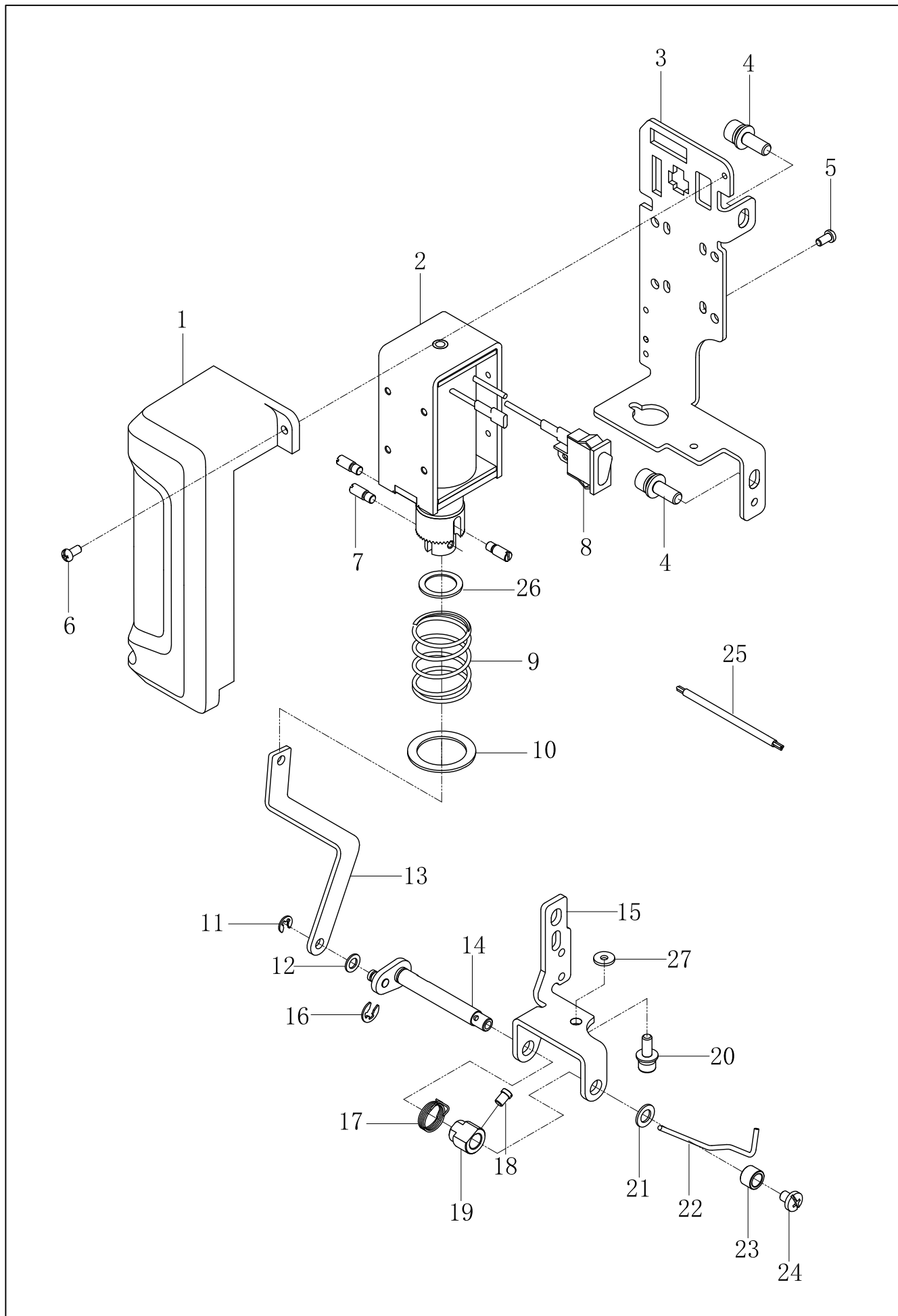
N1、切线装置 / Thread trimmer mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	S05087	螺钉M5×12(滚花)	Screw the M5×12	4	
2	142509013	剪线连杆安装板	Shear line mounting plate	1	
3	41826011	圆柱销6×15	the cylindrical pin 6×15	1	
4	s05124	螺钉M5×16(滚花)	Screw the M5×16	2	
5	001190	O型圈φ10×2	O-ring φ10×2	2	
6	142533010	剪线电机	Cut the line motor	1	
7	S05087	螺钉M5×12(滚花)	Screw the M5×12	1	
8	142505002	剪线摆杆	Shear swing line connecting rod	1	
9	1417NS20007	轴位螺钉	Axial screws	1	
10	142505003	剪线连杆	Shear line connecting rod	1	
11	1417NS20007	轴位螺钉	Axial screws	1	
12	142504012	剪线刀架	Shear line tool	1	
13	14112005	刀架压板	Holder plate	1	
14		开槽沉头螺钉M3×6	Screw M3×6	3	
15	141712172	护针片	Nursing - pin chip	1	
16	141719005	动刀片	Rotating Blades	1	
17	113S17002	活动刀固定螺钉	Screw	2	
18	S05124	螺钉M5×16	Screw the M5×16	1	
19	41728028	垫圈5	Washers	1	
20	417s15011	螺钉SM9-64×40×12	Screw SM9-64×40×12	1	
21	409s16025	六角螺母	hex nut	1	
22	422s30514	螺钉SM1-8×44×8	screwsSM1-8×44×8	1	
23	141812022	定位勾	Fixed hook knife	1	
24	141719006	定刀	fixed knife	1	
25	142509012	定刀压板	Fixed knife plate	1	
26	201S11009	开槽圆柱头螺钉	Hanging plate screws	1	
27	13612010	拦线板	tension thread guard	1	
28	417S17001	螺钉SM2.38	Screw SM2.38	2	
29	142515003	针孔板φ2.2	Pinhole plate φ2.2	1	
30	417S15008	螺钉M4×8	Screw M4×8	4	
31	142015001	针板	Needle plate	1	

变更记录

序号	件号	零部件名称	NAME OF PARTS	使用时间
26	114S11015	挂板螺钉	Hanging plate screws	至2023.6.13
	201S11009	开槽圆柱头螺钉	Hanging plate screws	2023.6.13-

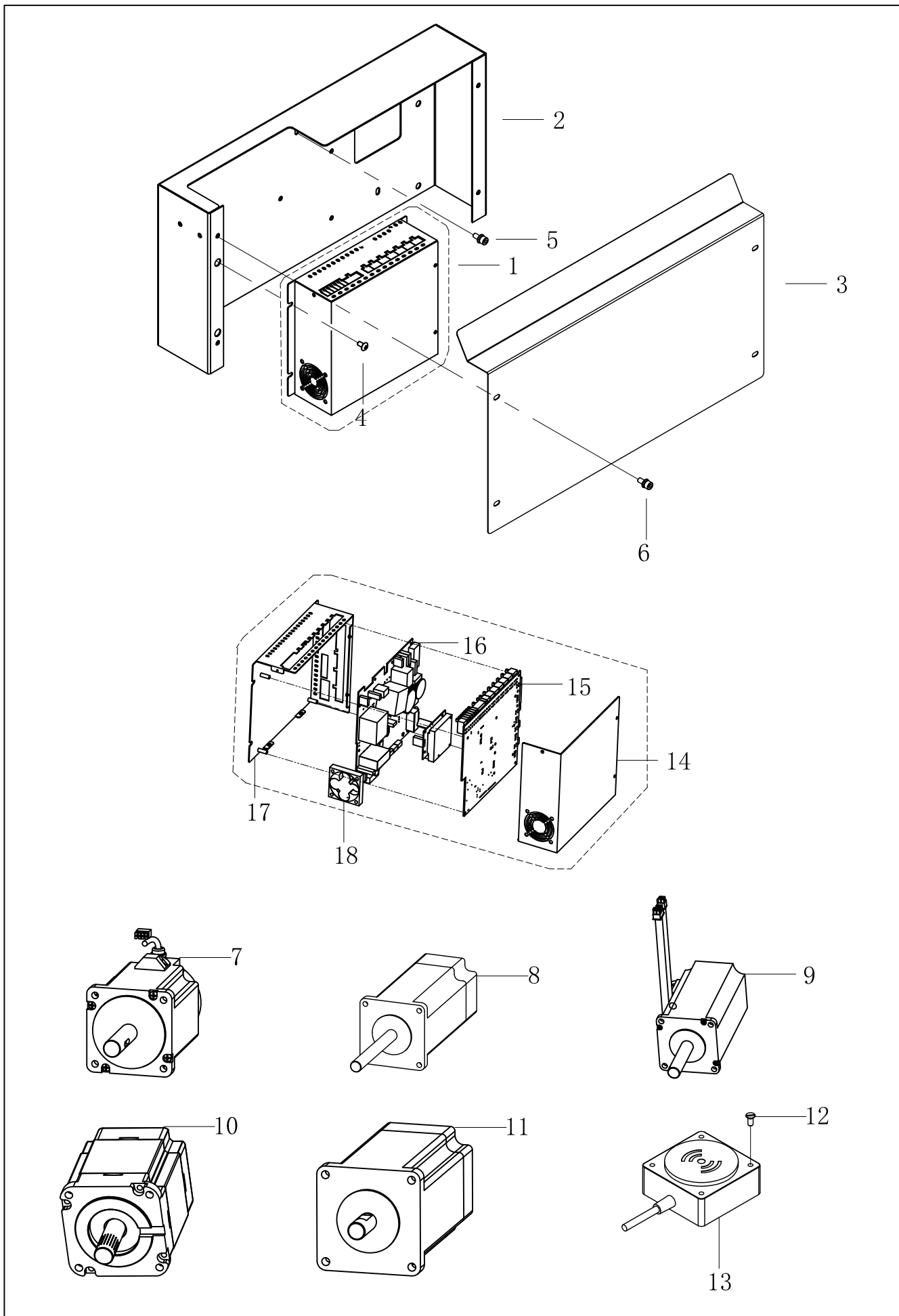
P、扫线装置 / Thread wiper mechanism



P1、扫线装置 / Thread wiper mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	141711002	电磁铁盖	Electromagnet cover	1	
2	41730002	扫线电磁铁组件	Sweep line electromagnet assembly	1	
3	142012049	扫线电磁铁安装板	Sweep electromagnet mounting plate	1	
4	417S30306	螺钉(带垫圈)M5×15	Screw (with washer)M5×15	2	
5	421S10005	螺钉M3×6	Screw M3×6	4	
6	421S10005	螺钉M3×6	Screw M3×6	2	
7	41726007	柱塞销	The piston pin	1	
8	41730059	扫线开关	Sweep line switch	2	
9	41727011	扫线弹簧	Sweep line spring	1	
10	41728011	平垫圈	Flat washer	1	
11	H05002	开口挡圈3	Open retainer 3	1	
12	W01024	垫圈4	Washer 4	1	
13	141712016	扫线杆	Sweep pole	1	
14	4170204400	扫线曲柄组件	Sweep crank assembly	1	
15	41712096	扫线轴托架	Sweep reel bracket	1	
16	H05029	开口挡圈E4	Open retainer E4	1	
17	41727012	扭簧	Torsional spring	1	
18	417S15005	螺钉M3.5×5	Screw M3.5×5	1	
19	41708007	螺纹紧圈	Threaded ring	1	
20	417S30302	螺钉M4×12	Screw the M4×12	1	
21	41728034	垫圈	The gasket	1	
22	142527003	扫线钢丝	Sweep line wire	1	
23	41708008	挡线轴挡圈	Spool retainer	1	
24	417S15013	螺钉M4×5	Screw the M4×5	1	
25	41730022	两芯线	Two conductor	2.5	
26	41722012	橡胶垫片	The rubber gasket	1	
27	W01009	垫片5	Washer 5	1	

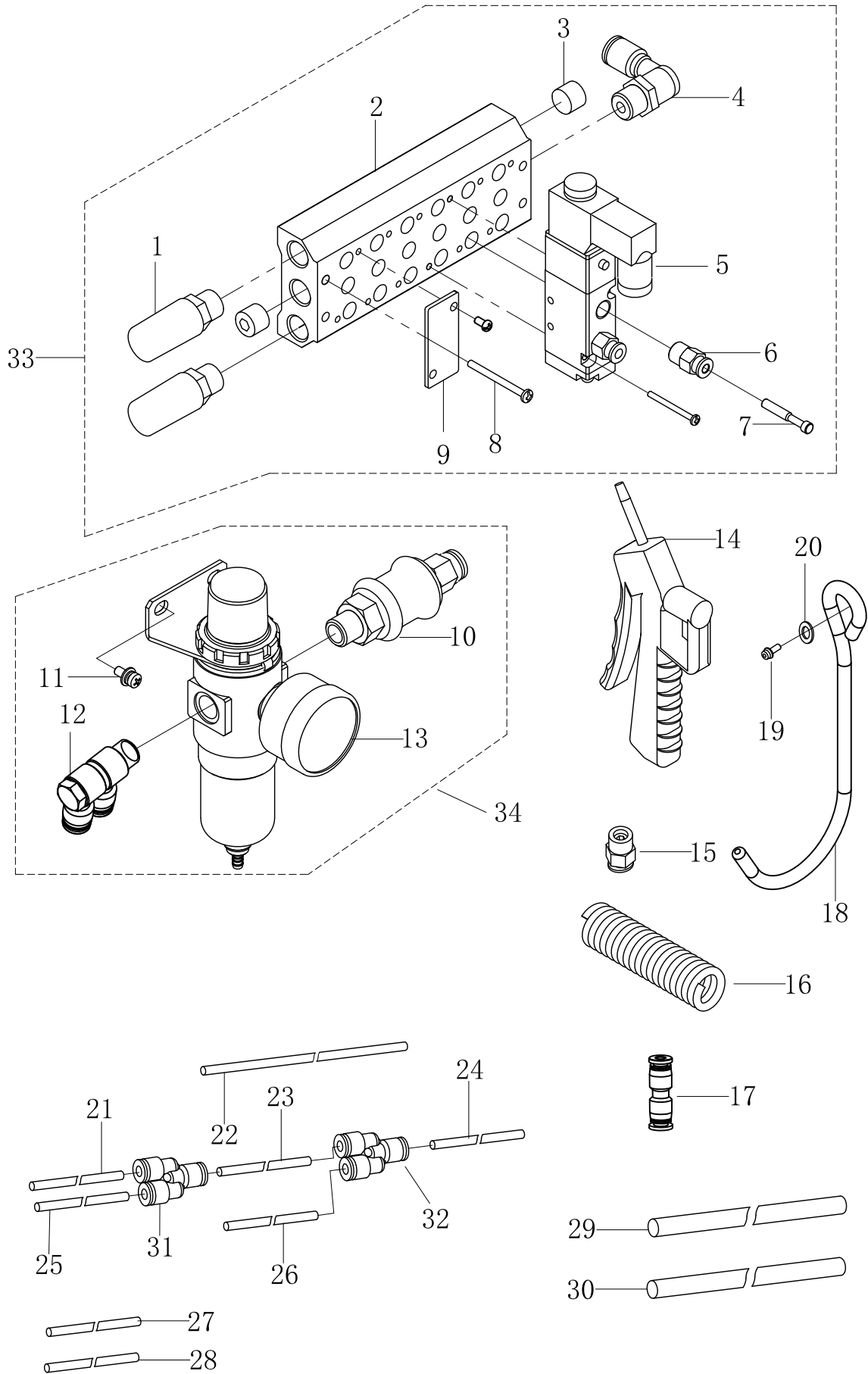
R1、电控装置 (X) / Electric control box mechanism



R1、电控装置(X) / Electric control box mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	142530045	星火电控is款	Spark electric control IS	1	
2	930001339	电控柜	Electric control cabinet	1	142512207
3	930001340	电控柜盖板	Electric control cabinet cover	1	142512213
4	417S30302	螺栓(带垫圈)M4×12	Bolt M4X12	3	
5	417S30036	螺栓M5×12(带垫圈)(滚花)	Bolt M5×12(带垫圈)(滚花)	4	
6	421S10022	螺栓M4×6	Bolt M4×6	4	
7	142533009	Y步进电机	Y stepping motor	1	
8	142533001	中压脚电机	Medium pressure foot motor	1	
9	142533010	剪线电机	Thread trimming motor	1	
10	142533018	主轴电机	Spindle motor	1	
11	142533016	模组电机	Module motor	1	
12	S02039	螺钉M4×9	Screw M4×9(Nickel plating)	2	
13	142530025	射频模块	Rf module	1	
14		IS款电控箱上盖	IS type electric control box cover	1	
15		IS款主板	IS motherboard	1	
16		IS款电源板	IS type power board	1	
17		IS款电控箱底板	IS type electric control box bottom plate	1	
18		IS款风扇	IS fan	1	

S1、空压装置 / Air pressure mechanism

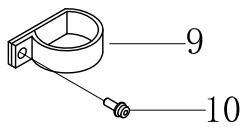
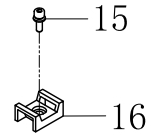
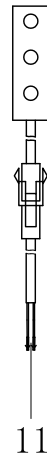
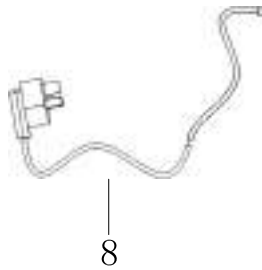
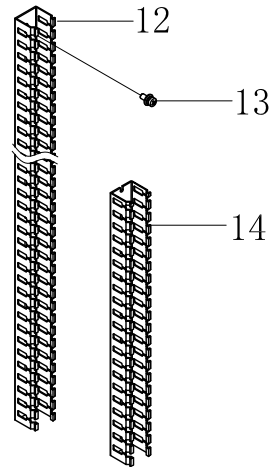
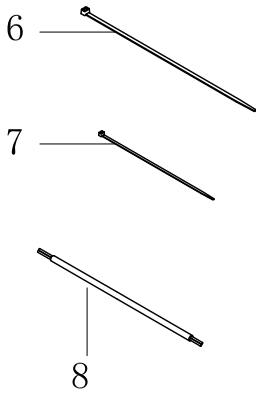
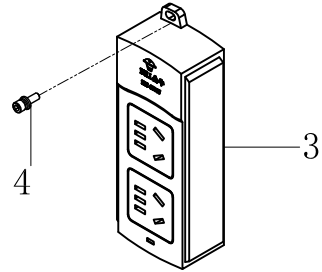
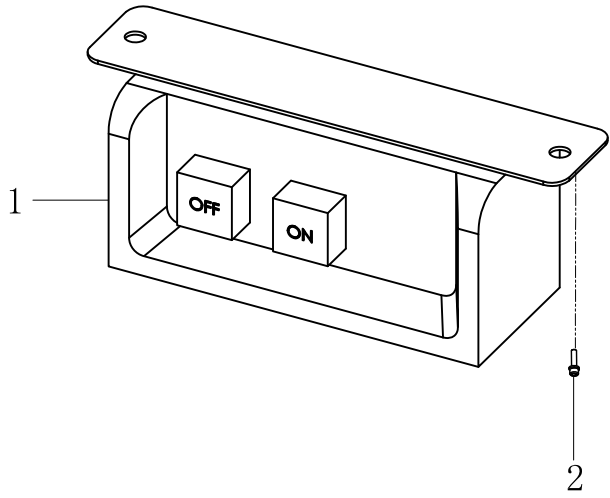


S1、空压装置 / Air pressure mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41845214	消音器PAL02	Muffler PAL02	2	
2	41845021	双通汇流板100M6F	Double pass busbar 100M6F	1	
3	41845219	内六角堵头ABP02	Hexagonal socket head ABP02	3	
4	142545002	接头PL802	Joint PL802	1	
5	141945029	电磁阀4v210-06	Solenoid valve 4v210-06	3	
6	41845222	螺纹直通APC4-01	Straight threaded APC4-01	6	
7	42122001	快换插头KQ2P-04	Quickly change plug KQ2P-04	1	
8	417S30024	螺栓M4×30	Bolt the M4×30	2	
9	41845213	盲盖100M	Blind cover 100 m	3	
10	42130096	手动开关VHK3	Manually switch VHK3	1	
11	417S30025	螺栓(带垫圈)M4×10	Bolt (with washer)M4×12	2	
12	42236512	气管接头APC8-02	Air pipe joint APC8-02	1	
13	141845004	气源处理元件AW20	Air source handling element AW20	1	
14	41845220	气枪AG-B	Air gun AG - B	1	
15	40736018	螺纹直通APC6-02	Threaded through APC6-02	1	
16	185245047	螺旋气管3Mφ6	Spiral trachea 3Mφ6	1	
17	40736022	气管接头APG6	Air pipe connector APG6	1	
18	140736004	气管接头	Air pipe connector	1	
19	40736036	气管接头	Air pipe connector	1	
20	14254500500	六位三通	Six people have three connections	1	
21	41845224	气管φ4×2.5黑色A1	Trachea 4×2.5 black	2.9	压框
22	41845223	气管φ4×2.5蓝色B1	Trachea 4×2.5 blue	2.9	压框
23	142045009	气管φ6	Trachea 6	0.2	上下吹气
24	41845224	气管φ4×2.5黑色A2	Trachea 4×2.5 black	2.5	上下吹气
25	41845223	气管φ4×2.5蓝色B2	Trachea 4×2.5 blue	1.6	上下吹气
26	41845224	气管φ4×2.5黑色A3	Trachea 4×2.5 black	2.6	上下吹气
27	41845224	气管φ4×2.5黑色A3	Trachea 4×2.5 black	1.7	大压脚
28	41845224	气管φ4×2.5黑色A2	Trachea 4×2.5 black	1.7	大压脚
29	42221503	气管φ8	8 tracheal phi	0.2	
30	42221503	气管φ8	8 tracheal phi	0.6	
31	42236512	气源接头APC8-02	Air supply connector APC8-02	1	
32	141845004	气源处理元件	Air source processing element	1	
33	141945405	手滑阀	Hand slide valve	1	

变更记录				
序号	件号	零部件名称	NAME OF PARTS	使用时间

T1、电器部品装置 / Power supply equipment mechanism

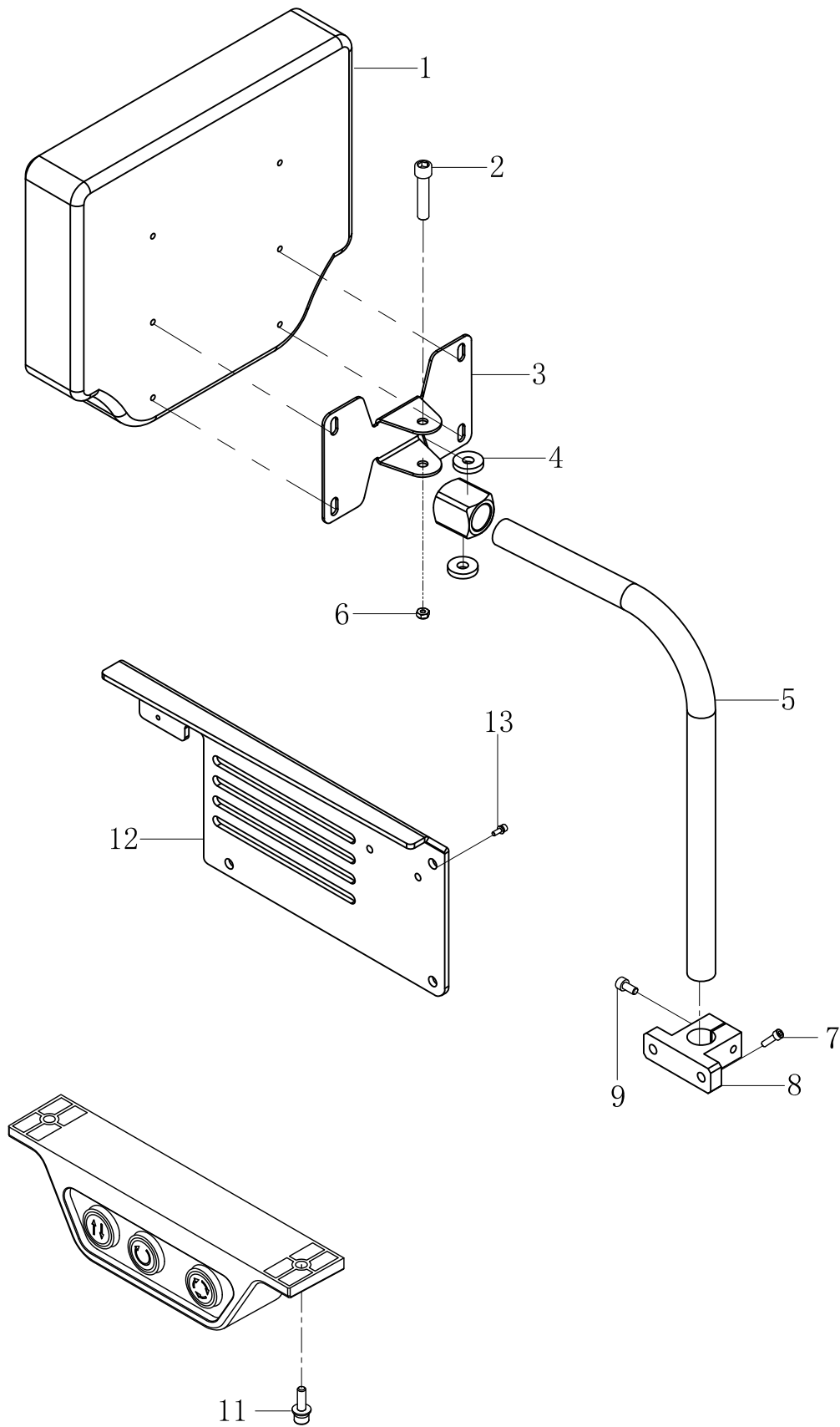


T1、电器部品装置 / Power supply equipment mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41830213	押扣开关	Stake switch	2	
2	417S30302	螺栓(带垫圈)M4×12	Bolt (with washer) M4×12	2	
3	41830021	插线板A01	Power strip A01	2	
4	417S30302	螺栓(带垫圈)M4×12	Bolt (with washer) M4×12	1	
6	61910001	大扎带	Large cable tie	20	
7	61910003	小扎带	A small cable tie	30	
8	142530037	主电源开关线	Main power switch cable	1	
9	41711014	电线夹6.4	Wire clip 6.4	3	
10	417S30025	螺栓(带垫圈)M4×10DB	Screw (with pad) M4×10DB	2	
11	41730070	LED灯	LED lights	2	
12	142511023	线槽4030L600	Cable trunking 4030L600	1	
13	417S30302	螺栓(带垫圈)M4×12	Screw (with pad) M4×12	4	
14	142511020	线槽5050L320	Cable trunking 5050L320	1	
15	417S15008	螺钉M4×8	Screw M4×8	2	
16	142011016	扎带固定座	Cable tie holder	2	
18	61910026	粘式配线固定座	Adhesive wiring fixing base	3	
19	991631	热缩管φ4	Heat shrink tubing with a diameter of 4	1.5M	
20	991632	热缩管φ5	Heat shrink tubing with a diameter of 5	0.3M	
21	990898	热缩管φ8	Heat shrink tubing with a diameter of 8	0.3M	
22	61807023	簧片EL-PT(针)	Reed EL-PT (needle)	2	
23	61807016	簧片5556-PT(孔)	Reed 5556-PT (hole)	8	
24	61807045	簧片WDF-PT	Reed WDF-PT	2	
25	61902012	接插件WDF-2Y	Connector WDF-2Y	1	
26	41837613	重心标贴	Center of gravity label	2	
27	41837614	机械防撞标贴	Mechanical anti-collision label	2	
28	41837615	电线警告标贴	Wire warning label	2	
29	141730100	接线片DJ431冷压端子	DJ431 Cold pressed Terminal	3	
30	142537015	14年全球第一标贴(5cm)	The first label in the world in 14 years	1	
31	142537019	总电源标贴	Total power label	1	
32	142537021	吸风标贴	Suction labels	1	

变更记录					
序号	件号	零部件名称	NAME OF PARTS	使用时间	
1	930001186	电源开关安装盒	Power switch mounting box	至2023.12.1	
	41830213	押扣开关	Stake switch	2023.12.1-	
2	41811215	出线口	Outlet	至2023.12.1	
	417S30302	螺栓(带垫圈)M4×12	Bolt (with washer) M4×12	2023.12.1-	
3	142530038	卡式嵌入式插座	Card embedded socket	至2023.12.1	
	41830021	插线板A01	Power strip A01		
4	142530041	大号船型开关KCD4	Large rocker switch KCD4	至2023.12.1	
	417S30302	螺栓(带垫圈)M4×12	Bolt (with washer) M4×12	2023.12.1-	
5	421S13012	螺钉(带垫圈)M4×10	Screw M4×10	至2023.12.1	
9	41711014	电线夹6.4	Wire clip 6.4		
17	41322018	橡胶塞19	Rubber plug 19	至2023.12.1	
19	991631	热缩管φ4	Heat shrink tubing with a diameter of 4		
20	991632	热缩管φ5	Heat shrink tubing with a diameter of 5		
21	990898	热缩管φ8	Heat shrink tubing with a diameter of 8		

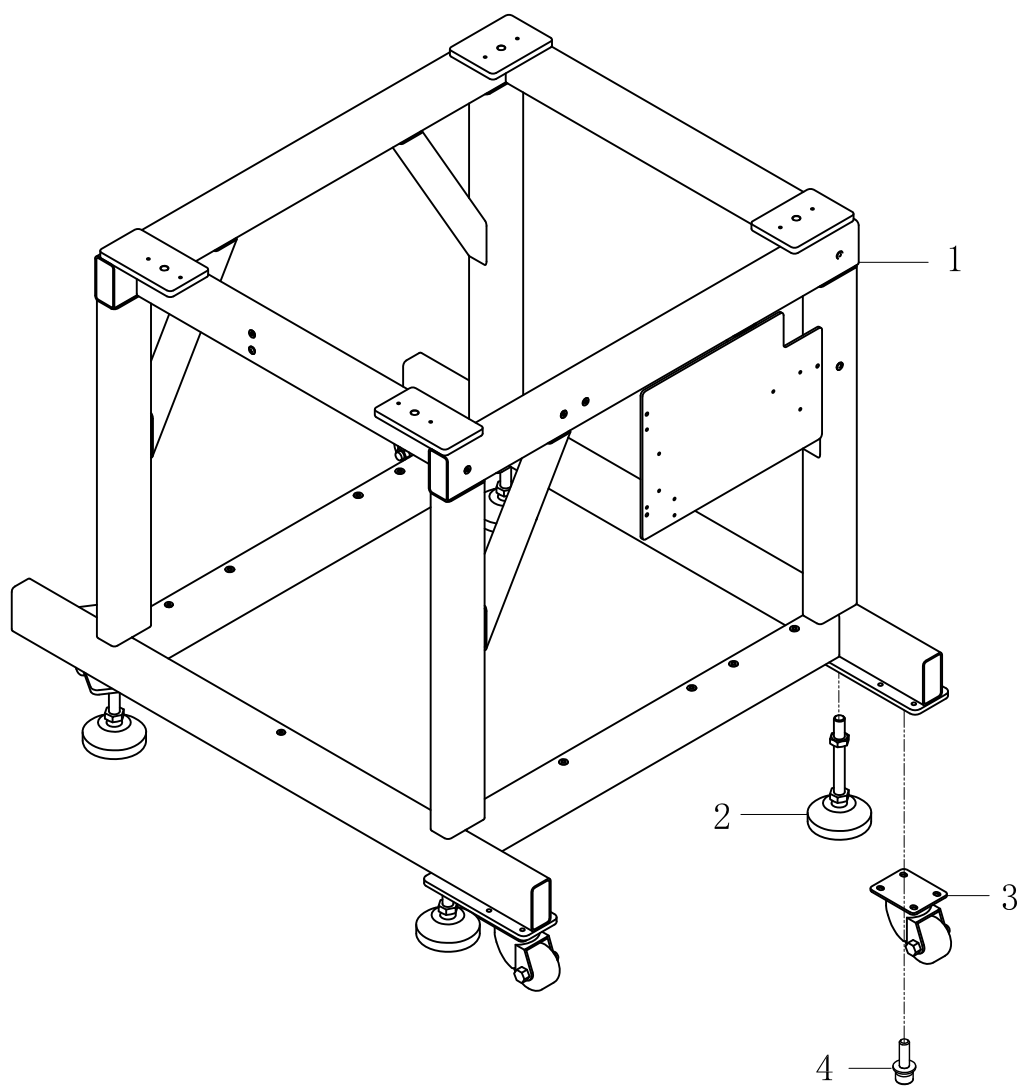
U、操作界面装置 / Operation interface mechanism



U1、操作界面装置 / Operation interface mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41830641	显示屏V2	Display the V2	1	
2	S05069	内六角螺钉M5×40	Screw the M5×40	2	
3	930001167	面板安装板	Panel mounting plate	1	142512162
4	142528003	减震垫圈	Vibration washer	2	
5	930001166	显示屏支架杆组件	Display bracket rod assembly	1	14254300300
6	407N01001	自锁螺母M5	Self-locking nut M5	2	
7	S05087	钉M5×12	Screw M5×12	2	
8	142542031	显示屏安装柱固定板	Display mounting column fixing plate	1	
9	S05124	螺钉M5×16	Screw M5×16	1	
10	142030036	开关盒	switch box	1	
11	417S30306	螺钉(带垫圈)M5×15	Screw ST5×15	2	
12	930001079	中压脚电机侧盖A	Intermediate presser motor side cover A	1	
	930001092	中压脚电机侧盖B	Intermediate presser motor side cover B	1	激光
13	417S30306	螺钉M5×15	Bolt the M5×15	4	

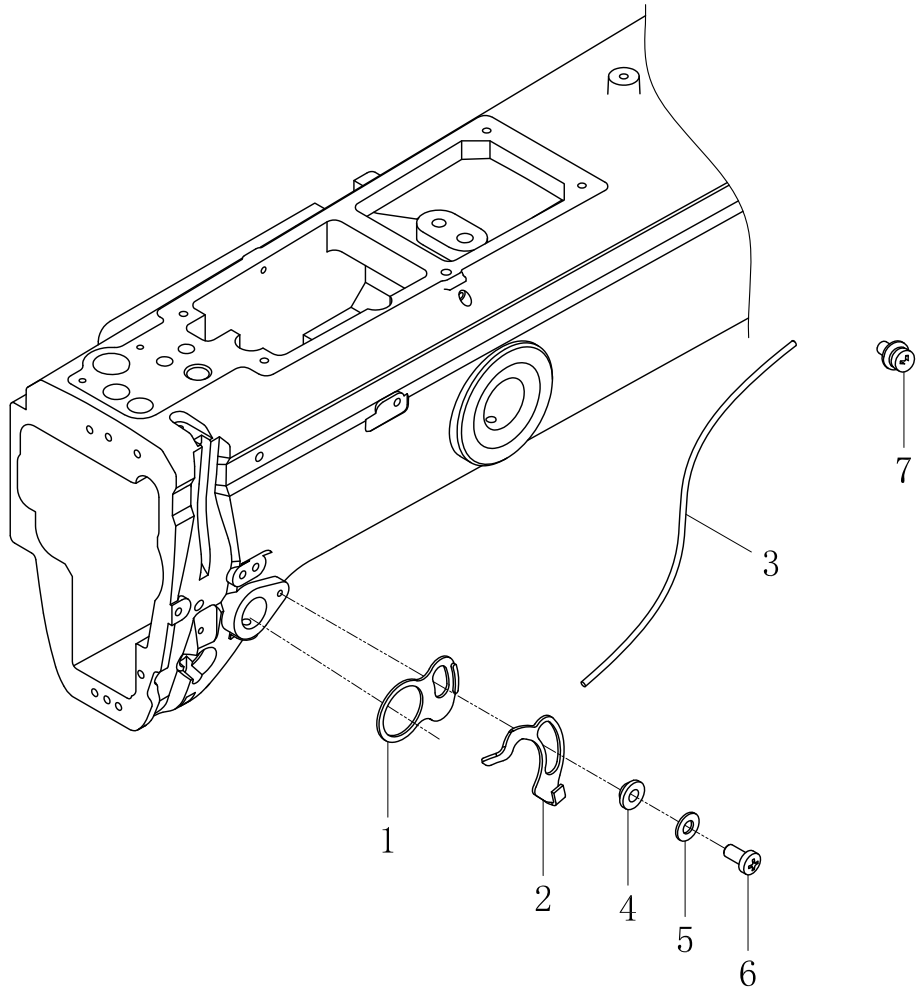
V1、机架部件 / Table mechanism



V1、机架部分 / Table mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	930001168	机架组件	Rack components	1	142532077
2	14253208400	脚垫组件	MATS	4	
3	142532092	脚轮	castor	4	
4	S05193	内六角平头螺钉M8×16	Screw M8×16	16	

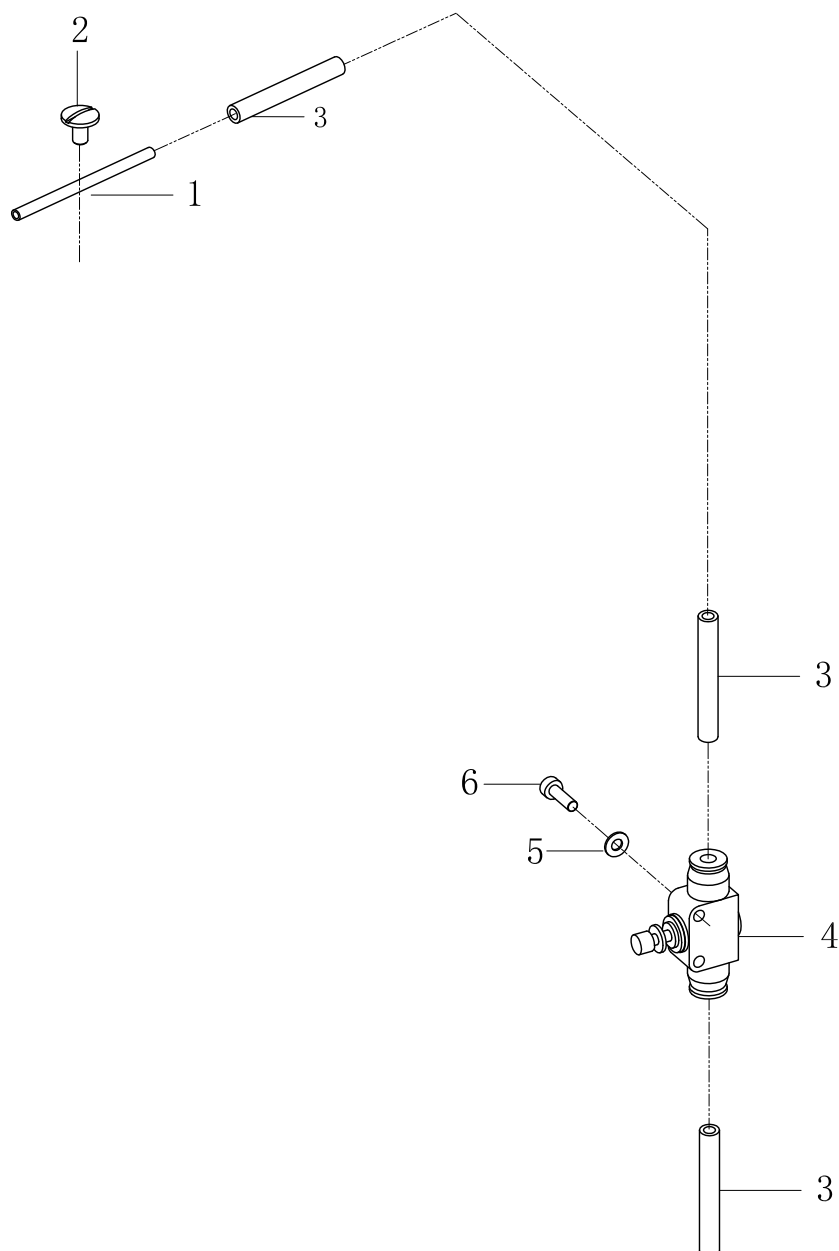
W1、断线感应装置 / Thread breakage detector mechanism



W1、断线感应装置 / Thread breakage detector mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41711054	传感器内绝缘片	Sensor internal insulation sheet	1	
2	42212837	感应铜片	Induction of copper	1	
3	141830008	单芯线	Single conductor	2	
4	41711053	传感器外绝缘片	Sensor outer insulation sheet	1	
5	S04078	螺钉M4×8	Screw the M4×8	1	
6	W01001	M4垫片(普通)	M4 gasket (ordinary)	1	
7	417S30025	螺钉(带垫圈)M4×10DB	Screw (with washer)M4×10DB	1	

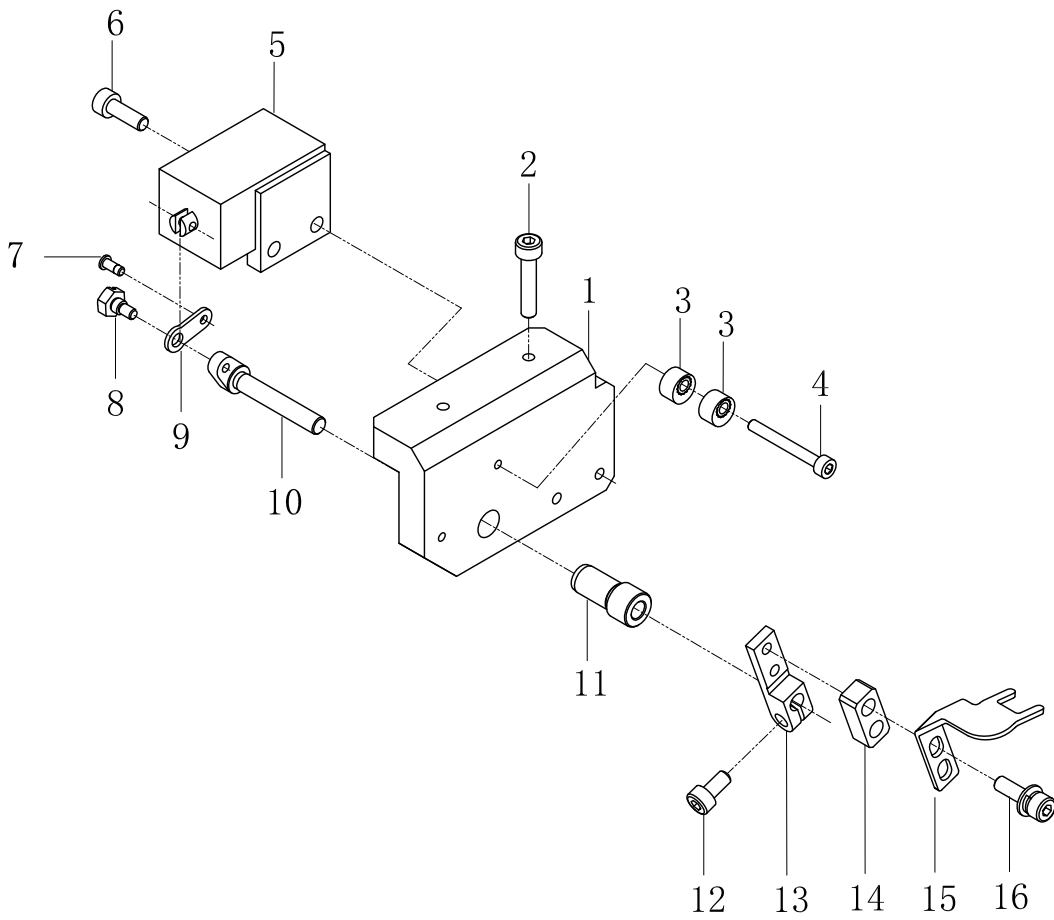
W2、吹气装置 / Blow mechanism



W2、吹气装置 / Blow mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41821621	吹气铜管	Blow brass	1	
2	418S30218	一字球面圆柱头螺钉M4×7	Spherical cap screw M4×7	2	
3	41845224	气管 φ4×2.5透明黑	Trachea 4×2.5 transparent black	3	
4	41845232	T形接管KJT04	T-junction KJT04	1	
5	W01002	M3垫片	The M3 gasket	1	
6	S01591	螺钉M3×18	Screw M3 by 18	1	

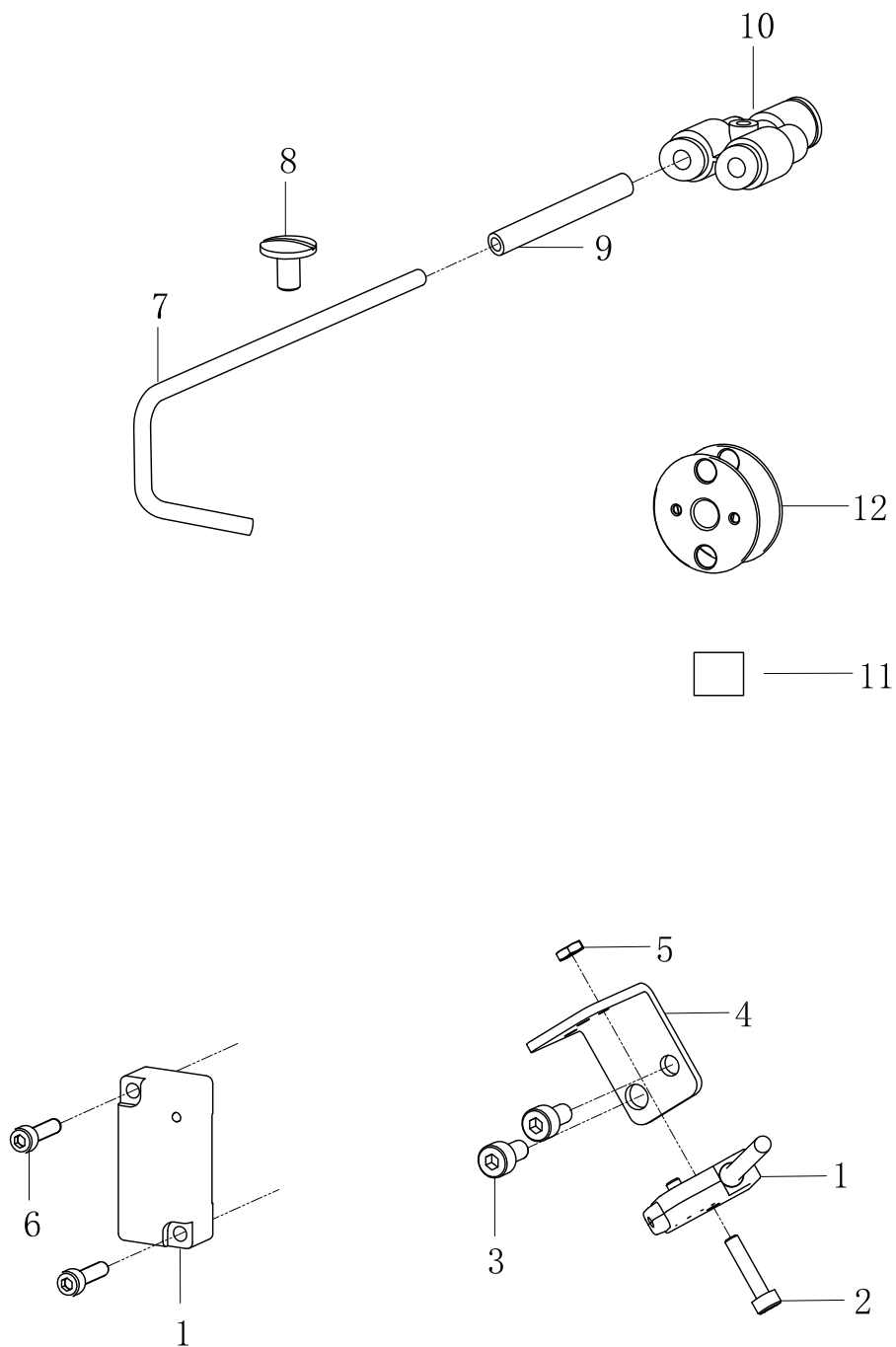
X1、扣线装置 / Catch string mechanism



X1、扣线装置 / Catch string mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41842036	挡线安装板	Line baffle mounting plate	1	
2	S05119	螺钉M4×20	Screw the M4×20	1	
3	41811014	偏心限位套	Eccentric limit sleeve	2	
4	S05215	螺钉M3×26	Screw M3×26	1	
5	41830013	挡线电磁铁	Wire retaining electromagnet	1	
6	S05133	螺钉M4×12	Screw the M4×12	2	
7	418S30015	螺销	Screw pin	1	
8	418S20012	轴位螺钉	Axis of a screw	1	
9	41812087	挡线驱动连杆	Stop the line drive the connecting rod	1	
10	41804014	挡线曲柄	In line of crank	1	
11	41803021	长轴套0508	Long sleeve 0508	1	
12	421S13035	螺钉M4×8	Screw the M4×8	1	
13	41804015	挡线支架	Stop line support	1	
14	142009006	扣线垫块	Buckle line block	1	
15	142509009	扣线叉窄	A narrow line fork	1	
16	421S11013	螺钉M4×35(带垫圈)	Screw M4×35(with washer)	2	

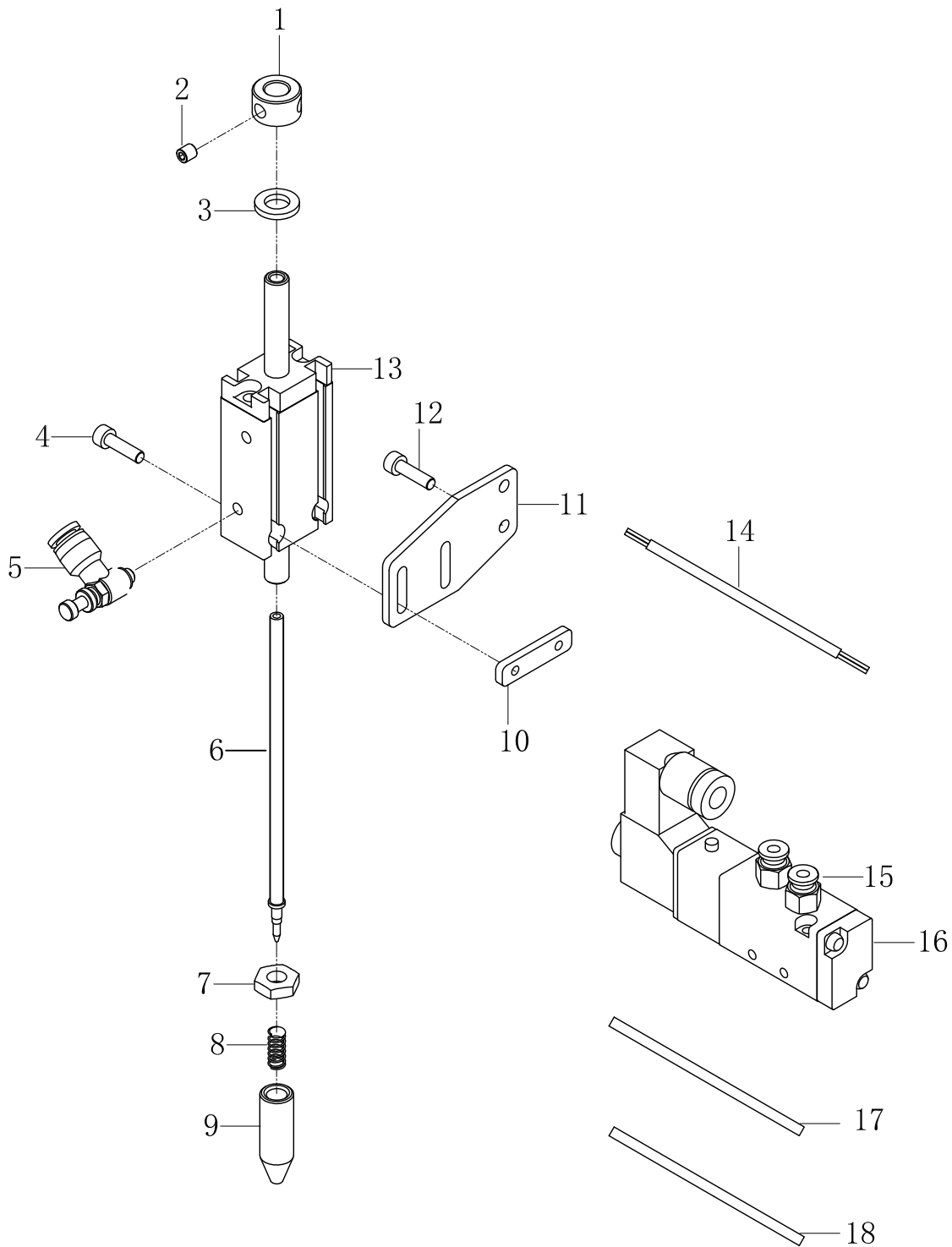
X2、底线检测装置 / Bottom thread detection mechanism



X2、底线检测装置 / Bottom thread detection mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	14183000400	底线检测传感器	Bottom line detection sensor	1	
2	417S30302	内六角圆柱头螺钉	Hexagon socket cylindrical head screw	1	
3	417S15008	螺钉M4×8	Screw M4×8	2	
4	141812028	传感器支架C	Sensor bracket C	1	
5	N08008	非金属嵌件六角锁紧螺母M3	Hex lock nut M3 with non-metallic insert	1	
6	413S14012	内六角圆柱头螺钉	Hexagon socket cylindrical head screw	2	
7	142521004	铜管H	The brass H	1	平刀
8	418S30218	一字球面圆柱头螺钉M4×7	Spherical cap screw M4×7	1	
9	41845224	气管Φ4×2.5透明黑	Trachea 4×2.5 transparent black	1	
10	40736036	气管接头APY4(Y型三通)	Air pipe connector APY4(Y-type tee)	1	
11	42130028	反射纸	Reflection paper	20	
12	41818621	两倍梭芯A	Double bobbin A	5	L

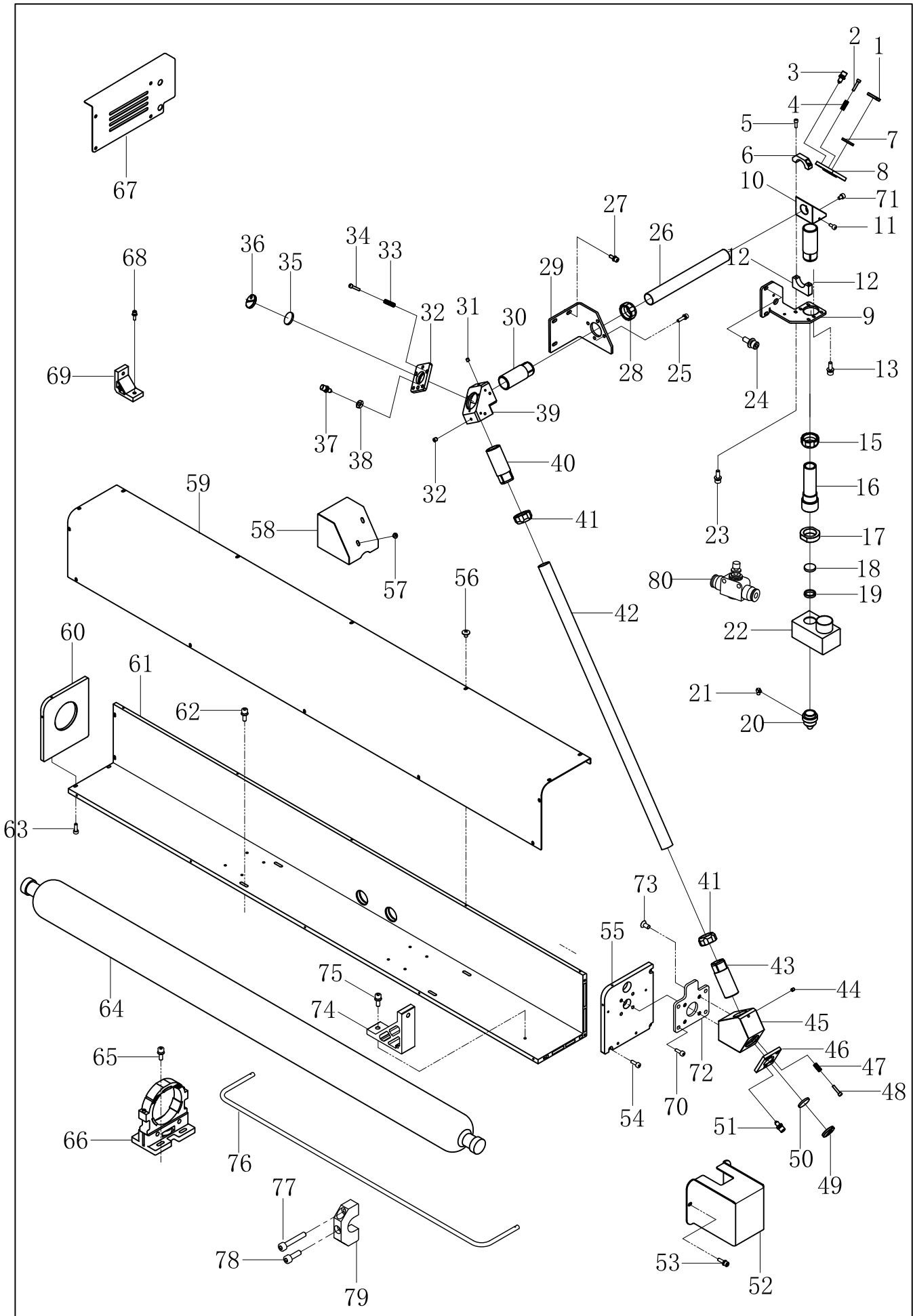
X3、点笔装置 / Marking device



X3-点笔装置 / Marking device

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41708002	紧圈B	Ring B	1	
2	S10019	螺钉M6×6	Screw M6×6	2	
3	41722020	电磁铁缓冲垫圈	Electromagnet buffer washer	1	
4	S05119	螺钉M4×20	Screw the M4×20	2	
5	41845231	接头ASL4-M5	Joint ASL4 - M5	2	
6	41811302	点笔笔芯	Point pen ink	1	
7	N02030	薄螺母M8×1	Thin nut M8×1	1	
8	41827302	点笔弹簧	Point pen spring	1	
9	418S16304	点笔杆锁帽	Tap the penholder to lock the cap	1	
10	141812215	气缸调节片	Cylinder regulating plate	1	
11	142012009	点笔气缸安装板	Pen cylinder mounting plate	1	
12	S05133	螺钉M4×12	Screw the M4×12	2	
13	142045001	气缸CMDD16×25	Cylinder CMDD16×25	1	
14	41730022	电磁阀接线	Solenoid valve connection	1	
15	41845222	螺纹直通APC4-01	Straight threaded APC4-01	2	
16	141945029	电磁阀4v210-06	Solenoid valve 4v210-06	1	
17	41845224	气管φ4×2.5黑色	Trachea 4×2.5 black	3	
18	41845223	气管φ4×2.5透明蓝	Trachea 4×2.5 transparent blue	3	

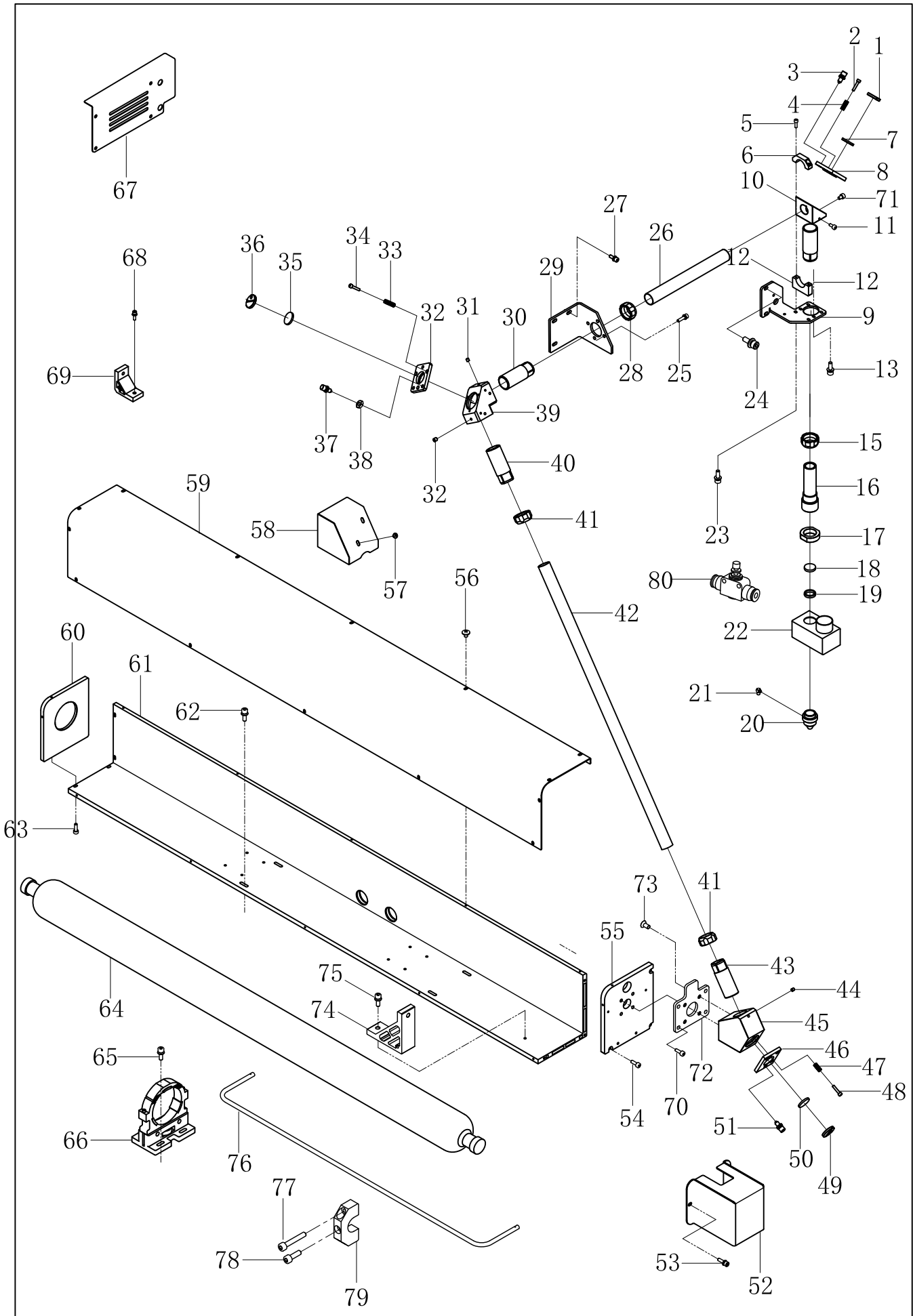
X4、激光切割装置 / Laser cutting mechanism



X4、激光切割装置 / Laser cutting mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	142008004	反射镜固定圈	Mirror fixing ring	1	
2	S05063	螺钉M4×25	Screw M4×25	2	
3	1420NS20004	激光调节铜螺钉	Screw	3	
4	142027002	反射镜弹簧	Mirror spring	2	
5	S05118	螺栓M4×16	Bolt the M4×16	2	
6	142542021	过光管固定座	Pass-through tube holder	1	
7	41811631	反射镜	Silicon mirror	1	
8	142542023	反射镜安装板	Reflector Mounting Plate	1	
9	142512165	反射镜座C安装板	Mirror holder C mounting plate	1	
10	14250102800	反射镜座C组件	Mirror holder C	1	
11	413s13017	内六角圆柱头螺钉M4×10	Screw	1	
12	142542020	过光管安装座	Light pipe mount	1	
13	S05133	螺钉M4×12	Screw M4×12	4	
14					
15	142542024	锁紧螺母	Lock nut	1	
16	142002032	镜筒C	Lens barrel C	1	
17	142042053	吸烟罩锁紧螺母	Lock nut	1	
18	41830701	聚焦镜	Focusing mirror	1	
19	142008003	聚焦镜固定圈	Fixed ring of focusing lens	1	
20	142002016	出光口B	Light outlet B	1	
21	41845222	螺纹直通APC4-01	Straight threaded APC4-01	1	
22	930001203	吸烟罩	Smoking cover	1	142012218
23	S05133	螺钉M4×12	Screw M4×12	2	
24	417S30306	螺钉M5×15	Bolt the M5×15	2	
25	417S30306	螺钉M5×15	Bolt the M5×15	4	
26	142502023	过光管A	Pass light tube A	1	
27	417S30306	螺钉M5×15	Bolt the M5×15	3	
28	142542024	锁紧螺母	Lock nut	1	
29	142542035	反射镜安装座B	Mirror holder B mounting plate	1	
30	142502021	过光筒	Pass-through tube	1	
31	S09019	螺钉M5×5	Screw M5×5	4	
32	142009007	反射镜安装板	Reflector mounting plate	1	
33	142027002	反射镜弹簧	Mirror spring	3	
34	S05063	螺钉M4×25	Screw M4×25	3	
35	41811631	反射镜	Silicon mirror	1	
36	142008004	反射镜固定圈	Mirror fixing ring	1	
37	1420NS20004	激光调节铜螺钉	Screw	3	
38	1420NS16007	反射镜调节螺母	Reflector	9	
39	142501027	反射镜座B	Mirror holder B	1	
40	142502021	过光筒	Pass-through tube	1	
41	142542024	锁紧螺母	Lock nut	2	
42	142502024	过光管B	Pass light tube B	1	
43	142502021	过光筒	Pass-through tube	1	
44	S10019	螺钉M6×6	Screw M6×6	2	
45	142501025	反射镜座A	Mirror holder A	1	
46	142542023	反射镜安装板	Reflector mounting plate	1	
47	142027002	反射镜弹簧	Mirror spring	3	
48	S05063	螺钉M4×25	Screw M4×25	3	
49	142008004	反射镜固定圈	Mirror fixing ring	1	
50	41811631	反射镜	Silicon mirror	1	
51	1420NS20004	激光调节铜螺钉	Screw	3	
52	142512154	反射镜座防护罩A	Mirror holder protective cover A	1	
53	417S30306	螺钉M5×15	Bolt the M5×15	2	
54	S05087	螺钉M5×12	Screw M5×12	3	
55	142542039	激光切割面板C	Laser cut panel C	1	

X4、激光切割装置 / Laser cutting mechanism

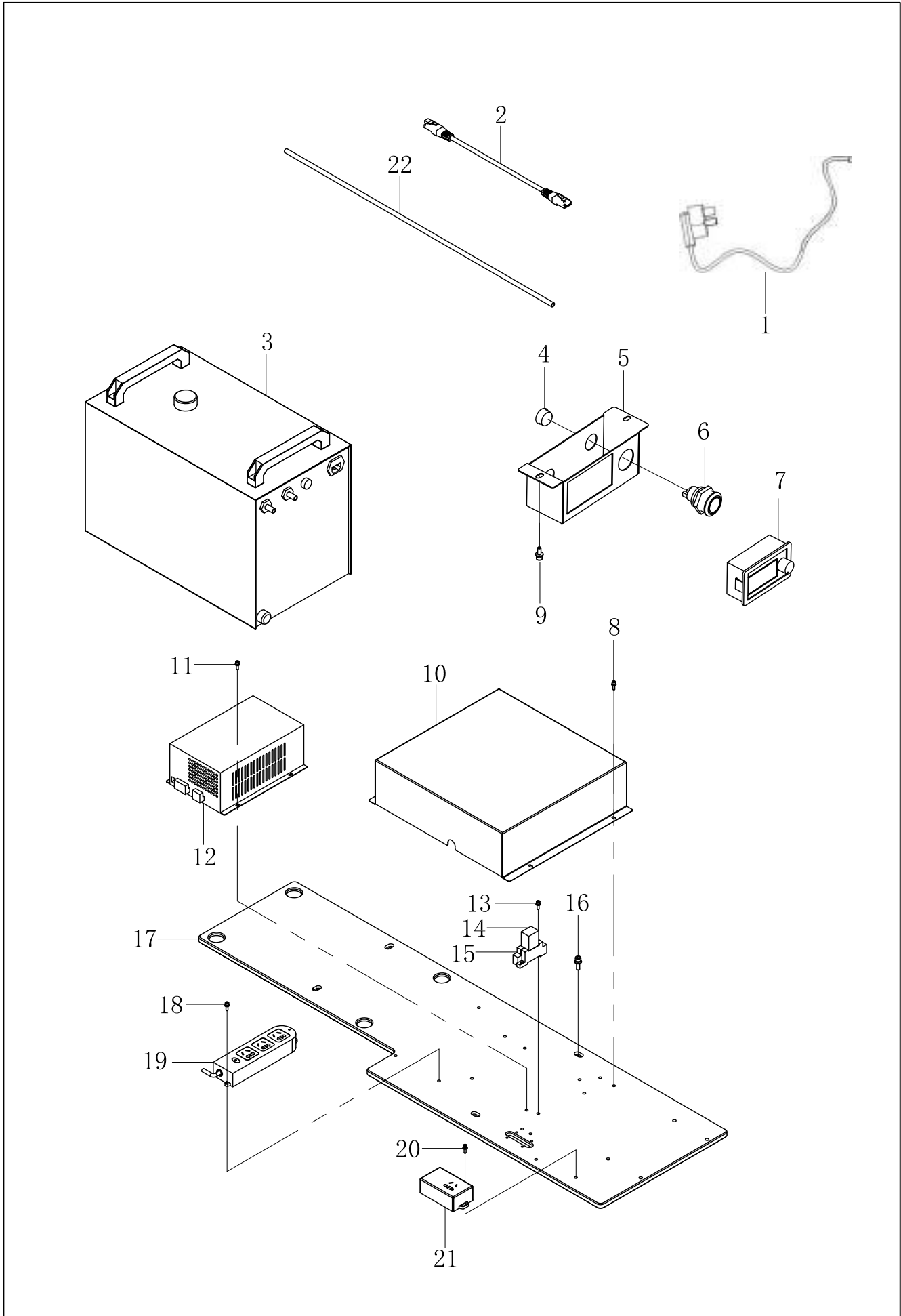


X4、激光切割装置 / Laser cutting mechanism

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
56	421S10022	螺钉M4×6	Screw M4×6	18	
57	421S10022	螺钉M4×6	Screw M4×6	3	
58	930001109	反射镜B防护罩组件	Mirror B shield assembly	1	14251215900
59	930000536	腔体上盖C	Upper cover of shell C	1	142012127
60	142042008	腔体后盖板	Chamber rear cover plate	1	
61	142542038	激光腔体底板B	Laser housing bottom plate B	1	
62	421S13059	螺钉M5×20	Bolt M5×20	4	
63	S05118	M4×16	Bolt the M4×16	4	
64	142030020	激光管A2S	Laser tube A2S	1	
65	421S13059	螺钉M5×20	Bolt M5×20	4	
66	142011015	激光管支架80	Laser tube bracket 80	2	
67	930001092	中压脚电机侧盖B	Intermediate presser motor side cover B	1	142512151
68	417S30306	螺钉M5×15	Bolt the M5×15	2	
69	142542030	安装板加强角铝	Mounting plate reinforced Angle aluminum	1	
70	421S13059	螺钉M5×20	Bolt M5×20	8	
71	S05115	螺钉M4×6	Screw M4×6	1	
72	142512217	反射镜座A安装板	Mirror seat A mounting plate	1	
73	421S17005	沉头螺钉M5×16	Screw M5×16	4	
74	142501033	激光加强角铝	Laser-reinforced angle aluminum	2	
75	421S13059	螺钉M5×20	Bolt M5×20	4	
76	930001393	激光壳体防护管	Laser housing protection tube	1	142543005
77	S05063	螺钉M4×25(镀镍)	Screw M4x25 (Nickel plated)	4	
78	421S13035	螺钉M4×8	Screw M4x8	2	
79	142542034	防护管安装扣	Protective pipe mounting buckle	2	
80	41845232	T形接管KJT04	T type tube KJT04	1	

变更记录				
序号	件号	零部件名称	NAME OF PARTS	使用时间
10	142501028	反射镜座C	Mirror holder C	至2023. 6. 17
	14250102800	反射镜座C组件	Mirror holder C	2023. 6. 17-
14	142502021	过光筒	Pass-through tube	至2023. 6. 17

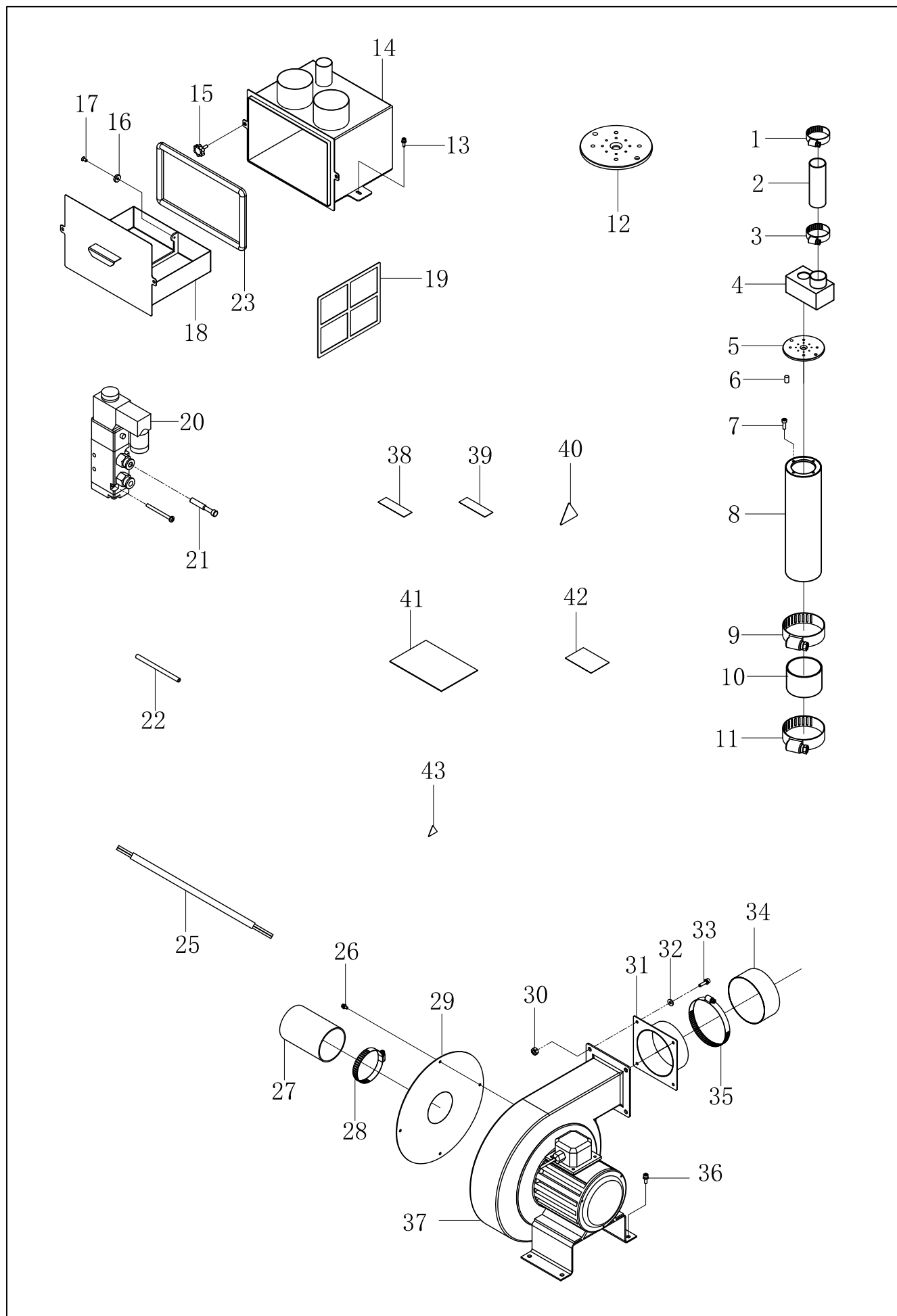
X5、激光切割控制装置 / Laser cutting control part



X5、激光切割控制装置 / Laser cutting suction device

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	42230512	主电源开关线	Main power switch cable	2	
2	142030017	网线	Ethernet cable	1	
3	41830703	3000型水箱	Type 3000 water tank	1	
4	14222007	上盖橡皮塞	Rubber plug	1	
5	930001224	激光点动开光护罩	Laser dots open the light shield	1	
6	142030014	点动开关	Dot operated switch	1	
7	142030011	一体式电位器	One-piece potentiometer	1	
8	417S30302	螺钉M4×12	Screw M4x12	4	
9	417S30302	螺钉M4×12	Screw M4x12	2	
10	930001091	激光电源防护罩	Laser power supply shield	1	
11	417S30302	螺钉M4×12	Screw M4x12	4	
12	142030016	激光电源箱120W	Laser power box 120W	1	
13	S05133	螺钉M4×12	Screw M4x12	4	
14	41830302	中间继电器	Intermediate relay	2	
15	41830303	中间继电器座	Intermediate relay seat	2	
16	417S30306	螺钉M5×20	Screw M5 x 20	4	
17	930001318	水箱安装板	Water tank mounting plate	1	14251220900
18	417S30302	螺钉M4×12	Screw M4x12	2	
19	141830013	公牛插板3插孔	Bull insert plate 3 jacks	1	
20	417S30302	螺钉M4×12	Screw M4x12	2	
21	41830021	插线板A01	Plug board A01	1	
22	41822701	水管	Water pipe	4	
23	62800019	导线单芯 (0.75mm)	Conductor single core (0.75mm)	1.5	
24	41730059	扫线开关接插件A	Wire sweeping switch connector A	1	
25	61301012	磁环ZCAT	Magnet Ring ZCAT	2	

X6、激光切割吸烟装置 / Laser cutting smoke exhaust part

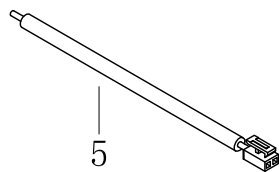
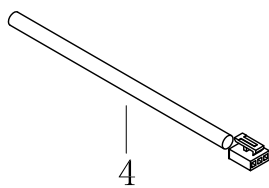
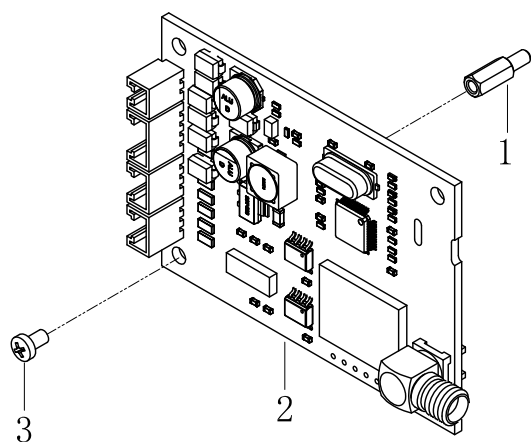


X6、激光切割吸烟装置 / Laser cutting smoke exhaust part

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	41831409	抱箍25-38	Hoop 25-38	1	
2	142011017	吸烟软管32	Hose 32	3	
3	41831409	抱箍25-38	Hoop 25-38	1	
4	930001203	吸烟罩	Smoking hood	1	142012218
5	141812017	吸风口板-中厚料	Suction plate - medium thick material	1	
6	41831019	强力磁铁	Strong force magnet	4	
7	S05087	螺钉M5×12	Screw M5×12	4	
8	142012287	吸风管C	Air duct C	1	
9	142531041	抱箍52-76	Hoop 52-76	1	
10	142012287	吸风管C	Air duct C	1	
11	142531041	抱箍52-76	Hoop 52-76	1	
12	41812551	吸风口板	Air suction plate	1	
13	417S30306	螺栓(带垫圈)M5×15	Screw (with washer) M5×15	2	
14	930001104	烟雾过滤箱箱体组件	Components of the smoke filter box	1	14251217000
15	1420NS30002	梅花螺钉M5×15	Torx screw M5×15	2	
16	142047002	圆磁铁	Round magnet	3	
17	417S17001	开槽沉头螺钉M4×9	Centrifugal fan 650W	3	
	N01024	六角螺母M4	Hex nut M4	4	
18	930001204	抽屉组件	Drawer assembly	1	14201222500
19	14251217300	过滤网组件	Filter screen assembly	1	
20	141945029	电磁阀4v210-06	Solenoid valve 4v210-06	1	
21	42122001	快换插头KQ2P-04	Quick change plug KQ2P-04	1	
22	41845224	气管φ4×2.5黑色	Trachea φ4×2.5 black	6	
23	142022004	密封条D型	Seal type D	1	
25	41730022	电磁阀接线	Solenoid valve wire	10	
26	417S30302	螺钉(带垫圈)M4×12	Screw (with washer) M4×12	4	
27	142545040	硫化管70(黑)	Vulcanized Tube 70 (Black)	0.7	
28	142531041	抱箍52-76	Hoop 52-76	2	
29	930001110	离心风机进风口C	Centrifugal fan inlet C	1	142512175
30	407N01001	自锁螺母M5	Self-lockong nut M5	4	
31	930001201	离心风机出风口B	Centrifugal fan outlet B	1	142012222
32	41828611	平垫圈M5	Flat washer M5	4	
33	S05087	螺钉M5×12	Screw M5×12	4	
34	142545041	硫化管100(黑)	Vulcanized Tube 100 (Black)	5M	
	142545039	双层铝箔管100	Double-walled aluminum foil tube 100		
35	142012276	抱箍90-110	Hoop 90-110	1	
36	421S13059	螺栓(带垫圈)M5×20	Screw (with washer) M5×20	4	
	41828611	平垫圈M5	Flat washer M5	4	
37	41830705	离心风机	centrifugal fan	1	
38	141837004	IN标贴	In label	2	
39	141837005	OUT标贴	Out label	2	
40	41837616	三角高压危险标贴	Triangular high-pressure hazard label	3	
41	41837617	激光设备注意事项贴	Precautions for laser equipment	1	
42	141823002	擦镜纸	Mirror cleaning paper	5	
43	140237002	警告牌(护手)	Warning signs	1	
44	142012278	镜片螺母拆装板	Lens nut dismounting plate	1	
45	141922023	堵头	plug	1	

变更记录				
序号	件号	零部件名称	NAME OF PARTS	使用时间
17	S02039	开槽沉头螺钉M4×9	Slotted countersunk screw M4×9	至2023.7.1
	417S17001	开槽沉头螺钉M4×9	Centrifugal fan 650W	2023.7.1-
20	142045011	电磁阀4V110-06-B	Solenoid valve 4V110-06-B	至2024.8.20
	141945029	电磁阀4v210-06	Solenoid valve 4v210-06	2024.8.20-
36	417S30306	螺栓(带垫圈)M5×15	Screw (with washer) M5×15	至2023.6.10
	421S13059	螺栓(带垫圈)M5×20	Screw (with washer) M5×20	2023.6.10-

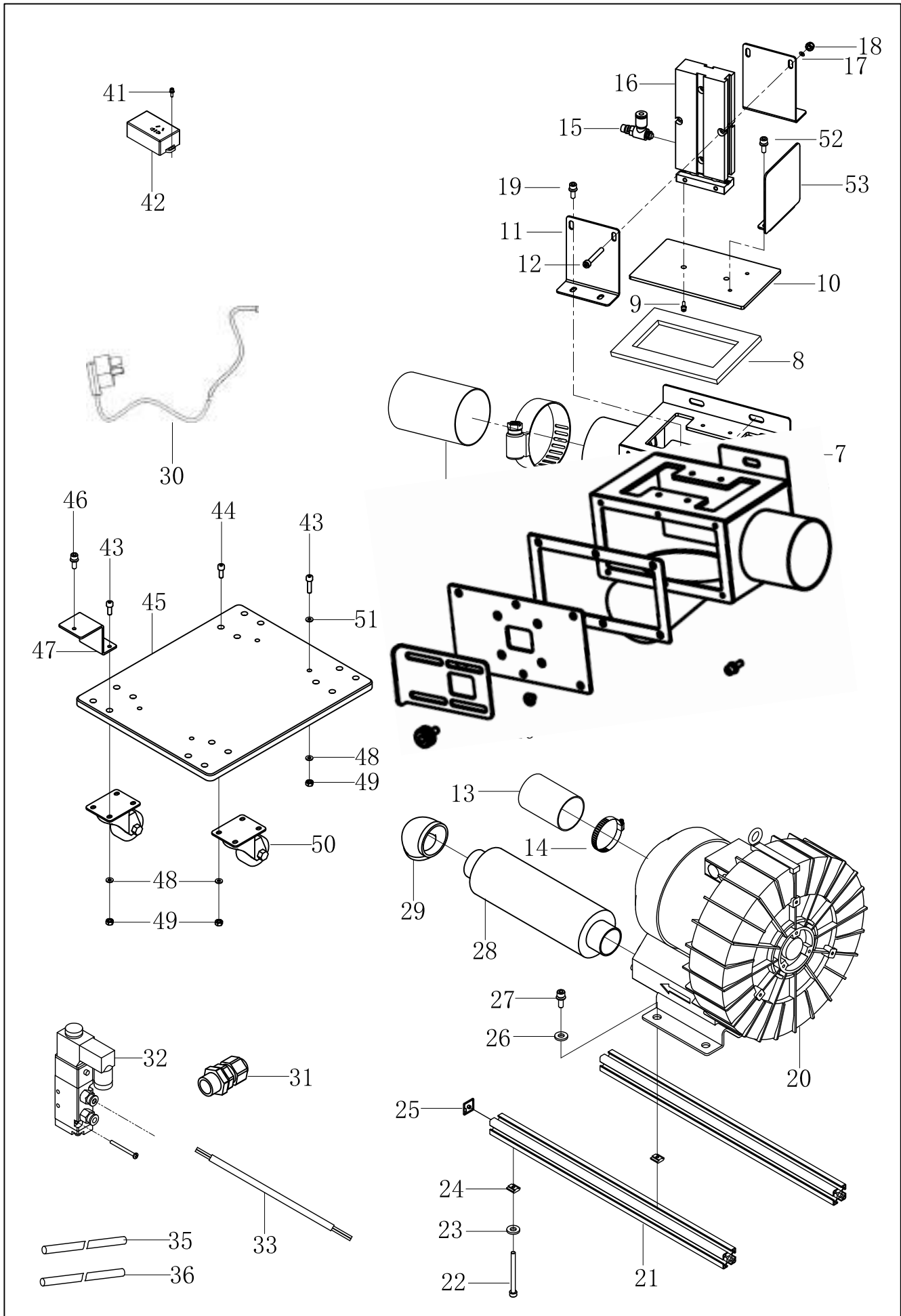
X7-物联网/ IOT



X7、物联网 / IOT

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	61807032	铜柱16mm(10mm+6mm)	16 mm copper column (10 mm + 6 mm)	2	
2	141830042	物联网电路板	Internet of Things circuit board	1	
3	403S11035	螺钉M3×5	Screw M3×5	2	
4	141830043	信号线(示意图)	Signal line (Schematic diagram)	1	
5	141830044	电源线(示意图)	Power cord (Schematic Diagram)	1	

X8-吸风装置 / Air suction

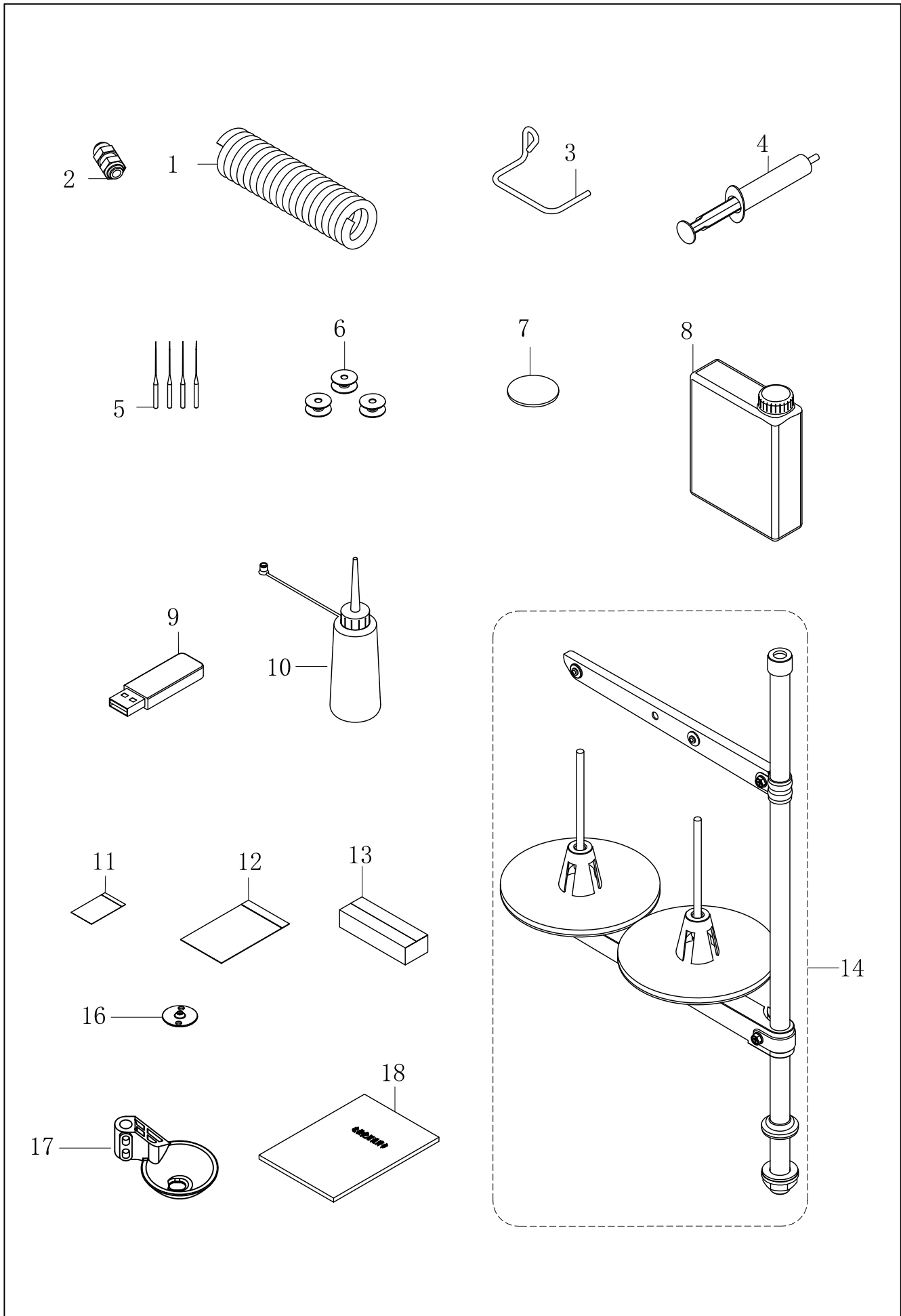


X8、吸风装置 / Air suction part

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	417S30034	螺钉M4×14	Screw M4 x 14	2	
2	142512276	管道开关盒密封垫B	Pipe switch box gasket B	1	
3	930002092	吸风盖板B	Suction cover B	1	142512277
4	421S10022	螺钉M4×6	Screw M4 x 6	15	
5	142545012	PU聚氨酯风管 φ60	PU polyurethane air duct φ60	0.5	
6	142531041	抱箍52-76	Hoop 52-76	2	
7	930002091	吸风开关盒	Suction switch box	1	14251227200
8	142523003	贴合板密封条B	Laminate plate seal strip B	2	
9	421S13035	螺钉M4×8	Screw M4 x 8	2	
10	142512273	密封贴合板B	Laminate plate seal strip B	1	
11	142512274	气缸安装板B	Cylinder mounting plate B	2	
12	S05064	螺钉M4×30	Screw M4×30	2	
13	142545012	PU聚氨酯风管 φ60	PU polyurethane air duct φ60	2	
14	142531041	抱箍52-76	Hoop 52-76	2	
15	41845231	气管接头	Gas pipe joint	2	
16	142545022	双杆气缸TN16×60S	Double rod cylinder TN16×60S	1	
17	W01001	垫圈4	Washer 4	2	
18	407N01002	自锁螺母M4	Self-locking nut M4	2	
19	413S13008	螺钉M4×8	Screw M4 x 10	4	
20	142533019	高压风机	High pressure fan	1	
21	142542028	铝型材	Aluminium extrusion material	2	单吸风
22	417S13500	螺钉M5×70	Screw M5 x 70	4	单吸风
23	41828611	垫圈5	Washer 5	4	单吸风
24	142542029	方形螺母块	Square nut block	8	单吸风
25	142544002	型材端盖	Profile end cover	4	单吸风
26	40128034	垫圈6×18.3×2	Gasket 6×18.3×2	4	
27	417S30306	螺钉(带垫圈)M5×15	Screw (with washer)M5×15	4	
28	142545013	消音器	silencer	1	
29	142502029	90度弯头内丝(2寸)	90 ° elbow inner wire (2 inches)	1	
30	42230512	主电源开关线	Main power switch cable	1	
31	41811215	出线口	Outlet	1	
32	141945029	电磁阀4v210-06	Solenoid valve 4v210-06	1	
33	41730022	电磁阀接线	Solenoid valve wire	1	
34	142530052	脚踏	foot	1	
35	41845224	气管 φ4×2.5黑色	Trachea 4×2.5 black	3	
36	41845223	气管 φ4×2.5透明蓝	Trachea 4×2.5 transparent blue	3	
37	142512275	风量调节开关板C	Air volume control switch cover C	1	
38					
39					
40	41711208	螺钉M5Q	Screw M5Q	4	
41	417S30302	M4×12	Screw M4×12	4	带激光
42	41830021	插线板A01	Plug board A01	1	带激光
43	S05035	M5×25	Screw M5 x 25	4	带激光
44	S05124	M5×16	Screw M5 x 16	12	带激光
45	142532085	吸风风机安装板	Adhesive wiring fixing base	1	带激光
46	417S30306	螺钉M5×15	Screw M5 x 15	2	带激光
47	930001266	吸风风机安装板连接板	Air suction fan mounting plate Connecting plate	2	142512203
48	41828611	垫圈5	Washer 5	8	带激光
49	407N01001	自锁螺母M5	Self-locking nut M5	16	带激光
50	142532063	脚轮	castor	4	带激光
51	41728028	垫圈5	Washer 5	16	带激光
52	413S13008	螺钉M4×8	Screw M4 x 8	2	
53	142512267	吸风挡风板	Suction wind deflector	1	
54	61910001	大扎带	Large cable tie	5	
55	61910003	小扎带	Small cable tie	10	
56	40111005	线扣	Insulating bushing	30	带激光

变更记录				
序号	件号	零部件名称	NAME OF PARTS	使用时间
2	142512188	管道开关盒密封垫	Pipe switch box gasket	至2024. 2. 15
	142512276	管道开关盒密封垫B	Pipe switch box gasket B	2024. 2. 15-
3	930001217	管道开关盒盖板	Pipe switch box cover plate	至2024. 2. 15
	930002092	吸风盖板B	Suction cover B	2024. 2. 15-
7	930001216	管道开关盒组件	Pipe switch box assembly	至2024. 2. 15
	930002091	吸风开关盒	Suction switch box	2024. 2. 15-
8	142523001	贴合板密封条	Laminate plate seal strip	至2024. 7. 5
	142523003	贴合板密封条B	Laminate plate seal strip B	2024. 7. 5-
9	421S13012	螺钉M4×10	Screw M4 x 10	至2024. 7. 5
	421S13035	螺钉M4×8	Screw M4 x 8	2024. 7. 5-
10	142512185	密封贴合板	Laminate plate seal strip	至2024. 2. 15
	142512273	密封贴合板B	Laminate plate seal strip B	2024. 2. 15-
11	142512190	气缸固定板	Cylinder mounting plate	至2024. 2. 15
	142512274	气缸安装板B	Cylinder mounting plate B	2024. 2. 15-
16	142545011	双杆气缸TN15-50S	Double rod cylinder TN15-50S	至2024. 2. 15
	142545022	双杆气缸TN16×60S	Double rod cylinder TN16×60S	2024. 2. 15-
32	142045011	电磁阀4V110-06-B	Solenoid valve 4V110-06-B	至2024. 8. 20
	141945029	电磁阀4v210-06	Solenoid valve 4v210-06	2024. 8. 20-
37	142512206	风量调节开关盖板	Air volume control switch cover	至2023. 8. 2
	142512245	风量调节开关板B	Air volume control switch cover B	2023. 8. 2-2024. 2. 15
	142512275	风量调节开关板C	Air volume control switch cover C	2024. 2. 15-
38	142512204	风量调节开关板	Air volume control switch board	至2023. 8. 2
39	142512205	风量调节开关垫板	Air volume control switch pad	至2023. 8. 2
40	421S13012	螺钉M4×10	Screw M4 x 10	至2023. 8. 2
	41711208	螺钉M5Q	Screw M5Q	2023. 8. 2-
52	413S13008	螺钉M4×8	Screw M4 x 8	2024. 2. 15-
53	142512267	吸风挡风板	Suction wind deflector	2024. 2. 15-

Z、附件 / Accessories



Z、附件 / Accessories

序号 No.	件号 Part. No.	零部件名称	NAME OF PARTS	数量 Amt.	备注
1	40730010	螺旋气管	Spiral tube	6	
2	40736001	螺纹套管接头	Threaded sleeve joint	1	
3	41712009	护指器	Refers to the guard	1	
4	11411029	注射器	syringe	1	
5	40317011	机针DP×5 11#	DP×5 8 # machine needle	4	
6	10818501	梭心605.609大梭心	Spindle 605.609	3	L
	41818621	两倍梭芯A(底线检测)	Double Bobbin A(Baseline detection)	3	L
7	41830017	电子标签卡	Electronic tag card	10	
8	933672	工业白油	Industrial white oil	0.5	
9	42230854	U盘	U disk	1	
10	11631008	油壶	Oil can	1	
11	20131076	15×9袋	15×9 bags	3	
12	20131077	20×15袋	20×15 bags	1	
13	41731015	花样机附件箱B	Flower prototype accessory box B	1	
14	14183106000	线架组件	Wire frame component	1	
	14183106100	线架组件B	Wire rack assembly B	1	B
15	110211011	油袋(400ml)	Oil bag (400ml)	1	
16	142515003	针孔板Φ2.2	Pinhole plate Φ2.2	1	
17	142016009	塑料外压脚A	Plastic external press pin A	1	
18	952203	打包装箱清单	Packing packing list	4	

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JACK SEWING MACHINE CO.,LTD.

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